

McCordsville, Indiana

Town Standards

Directions for Use

- 1.) The entire set of full size drawings shall be attached to the construction drawings and shall be considered part thereto. A partial set may be used for small projects when whole sections are not applicable. Approval of use of a partial set will be made by the Town Engineer at the time of approval of the construction drawings.
- 2.) Details prepared by outside sources shall not be included in the construction drawings when the said drawings cover work which is covered by McCordsville Standards.
- 3.) Individual McCordsville Standards that do not apply may be crossed out by the design engineer through placement of a single large X over the detail. Minor reference notations may be placed adjacent to individual standard titles for coordination. However, the standards themselves shall not be modified in any way.
- 4.) Details prepared by outside sources covering work which is not covered by the McCordsville Standards are the sole responsibility of the design engineer and shall be placed on sheets other than the McCordsville Standards.

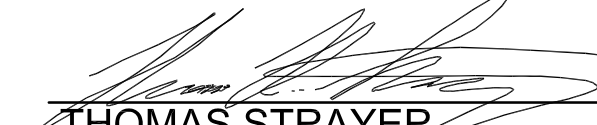
General Notes


- 1.) Contractor shall verify the exact location of all existing utilities at least 48 hours prior to any construction or excavation. All utilities shall be adequately supported to minimize damage. The contractor shall be responsible for repairing damaged utilities to the satisfaction of the Town of McCordsville and the owner of the utility.
- 2.) All benchmarks and elevations shall be from NAD 1983 (Conus) Datum. All coordinates shall conform with the Hancock County GIS standard.
- 3.) Wherever proprietary equipment is specified, all proposals for substitution shall be submitted in writing to the Town Engineer and shall be subject to the findings of the Town Engineer and may be appealed to the Public Works Committee.
- 4.) Whenever trench opening encroaches within 5 feet of an existing or proposed street or sidewalk, "B"-Borrow compacted in accordance with the most recent INDOT standard specifications shall be required. Approved backfill may be used under proposed sidewalks provided sidewalks are constructed six months after backfilling of the trench.
- 5.) Installation of or provisions for installation of all underground utilities (including service laterals) to be placed under pavement areas shall be established prior to the construction of pavements including lime stabilization.


Revision Log


Sheet No.	Sheet Description	Issued	Revised	Revised	Revised	Revised
SHEET 1	DIRECTIONS FOR USE, GENERAL NOTES & REVISION LOG	06/14/05	05/02/2023			
SHEET 2	RIGHT-OF-WAY SECTIONS & PAVEMENT SPECIFICATIONS	06/14/05	05/02/2023			
SHEET 3	RIGHT-OF-WAY DETAILS	06/14/05	05/02/2023			
SHEET 4	UTILITY LOCATION GUIDELINES	06/14/05	05/02/2023			
SHEET 5	DRIVE WAYS, SIDEWALKS, AND HANDICAP RAMPS	06/14/05	05/02/2023			
SHEET 6	STORM SEWER STRUCTURE DETAILS	06/14/05	05/02/2023			
SHEET 7	STORM SEWER BEDDING DETAILS AND GENERAL NOTES	06/14/05	05/02/2023			
SHEET 8	SANITARY SEWER SPECIFICATIONS	06/14/05				
SHEET 9	SANITARY SEWER DETAILS	06/14/05				
SHEET 10	SANITARY SEWER LIFT STATION STANDARDS & GUIDELINES	06/14/05	05/02/2023			

Town of McCordsville


THOMAS STRAYER TOWN COUNCIL PRESIDENT


GRANT ADAMS PUBLIC WORKS CHAIRMAN




TONYA GALBRAITH TOWN MANAGER


RONALD D. CRIDER PUBLIC WORKS COMMISSIONER

HOLEY MOLEY SAYS
"DIG SAFELY"



"IT'S THE LAW"
CALL 2 WORKING DAYS BEFORE YOU DIG
1-800-382-5544
CALL TOLL FREE
PER INDIANA STATE LAW IC8-1-26,
IT IS AGAINST THE LAW TO EXCAVATE
WITHOUT NOTIFYING THE UNDERGROUND
LOCATION SERVICE TWO (2) WORKING DAYS
BEFORE COMMENCING WORK.

REVISIONS				RECOMMEND FOR APPROVAL  <u>7/12/05</u> DESIGN ENGINEER DATE	TOWN OF McCORDSVILLE	SHEET 1 OF 10
REV. NO.	DESCRIPTION	DATE			DIRECTIONS FOR USE, GENERAL NOTES & REVISION LOG	
1	Various changes in red	4/18/2023				

LIME STABILIZATION

DESCRIPTION: This work shall consist of upgrading of mostly fine grained soils by uniformly mixing small amounts of lime (~~3 to 6%~~ **4.5%**) by weight to provide a working platform for the road subbase.

MATERIALS: Material shall meet the requirements of the Section 913 of the INDOT Standard Specification
Cement (3% by weight) may be used as an alternative.
LIME:

- a)High calcium or dolomite Hydrated Lime (Ca(OH)2 +Mg(OH)2) shall have a minimum of 90% total available calcium hydroxide content and the hydrates must contain no more than 5 % carbon dioxide content if sampled at the lime plant, or no more than 7 % if sampled at the job site.
- b)High calcium hydrated lime shall have a minimum available calcium hydroxide Ca(OH)2 content of 90%. The method used for determination of available lime shall conform to AASHTO T219-72 or ASTM C25.
- c)Maximum Mechanical Moisture content shall be 4%.
- d)Gradation: All hydrated lime shall conform to the following gradation requirement. At least 85% passing a #200 sieve (0.075 mm). Determination of particle size shall conform to the provision for wet sieving on ASTM C110.
- e) ~~Quicklime or Kiln dust shall not be used.~~
~~Other lime products such as quicklime - high calcium (CaO) or Dolomite (CaO- MgO) may be substituted with written approval by the Town Engineer. By product lime (kiln dust) shall not be used.~~

WATER: Water used for lime modification shall be in accordance with all applicable requirements of 913 and 913.01 of the INDOT Specifications, except that the minimum acceptable pH is 6.5.

STORAGE AND HANDLING

- a)Hydrated lime shall be stored and handled in closed weatherproof containers until immediately before distribution on the subgrade. Hydrated lime in bags shall be stored in weather protected conditions with adequate protection from ground dampness, and the facility shall be approved by the Town Engineer prior to commencement of any lime work.
- b)Each shipment shall be accompanied by a bill of loading and by a certificate of compliance stating conformance to the applicable specification requirements. The certificate of compliance shall be submitted to the Town Engineer prior to the proof roll on the subgrade.
- c)The Contractor shall take appropriate preventive and protective (safety) measure that shall be exercised by those working with this material. All safety measures shall comply with applicable OSHA requirements.

MIXTURE COMPOSITION:

- a)Mix Design: Lime will be proportioned within a range of 3 to 6 percent of soil (oven - dry basis). The required proportion of lime will be recommended by the Contractor and approved by the Town Engineer prior to construction using samples of soil and lime. The Town Engineer reserves the right to make such adjustments of lime proportioning as are considered necessary during the progress of the work within the range specified.
- b)Source or type of lime shall not be changed during the progress of the work without permission of the Town Engineer. However, the Town Engineer may choose to use different types of lime on different portions of the project, but shall not be mixed.

CONSTRUCTION REQUIREMENTS:

- a)Temperature and Weather Limitations: No lime modification shall be performed at a soil temperature less than 45 degrees Fahrenheit (7 degrees C) and the air temperature rising, of subgrade soil when it is measured 4" (100 mm) below the surface. Lime shall not be mixed with frozen soils or with soil containing frost.
- b)Preparation of Existing Roadway: All deleterious material, such as stumps, roots, turf, etc. and aggregate larger than 3" (75 mm) shall be removed. Any soft organic soils shall be removed as directed by the Town Engineer.
- c)Spreading of Lime: The roadbed shall be scarified or disked prior to distribution of the lime. The machine shall be of such design that a visible indication is given at all times that the machine is cutting to the required depth; The lime shall than be distributed uniformly over the surface by means of cyclone, screw-type, or pressure manifold type distributor. The Town Engineer may reject any procedure which does not provide even distribution of lime.

Lime shall not be applied when wind conditions are such that blowing lime becomes objectionable to adjacent property owners or creates a hazard to traffic on adjacent roadways.

The spreading of lime shall be limited to the amount which can be incorporated after mixing. In no case shall compaction be started later than three (3) days after mixing into the soil. In the event that rain intervenes causing cessation of work and exposure of the lime to washing or blowing, the Town Engineer may require additional lime to be spread.

- d)Mixing: The lime, soil and water (if necessary) shall be thoroughly blended by rotary speed mixers or a disc harrow. The mixing shall continue until a homogeneous layer of the required thicknesses has been obtained and clods are broken down so that 100 %, exclusive of rock particle, will pass a one-inch (25 mm) sieve and at least 60% will pass a 4 sieve (4.75 mm). The loose thickness of a single lime modified layer shall not exceed eight (8) inches (200 mm) if a disc harrow is used and fourteen (14) inches (355 mm) if a rotary speed mixer is used.
- e)Compaction: Compaction of the mixture shall begin as soon as is practicable mixing unless approved by the Town Engineer. If compaction is to be delayed, the surface of the lime modified soil shall be crown-graded and sealed by either blade dragging or light rolling immediately after mixing.

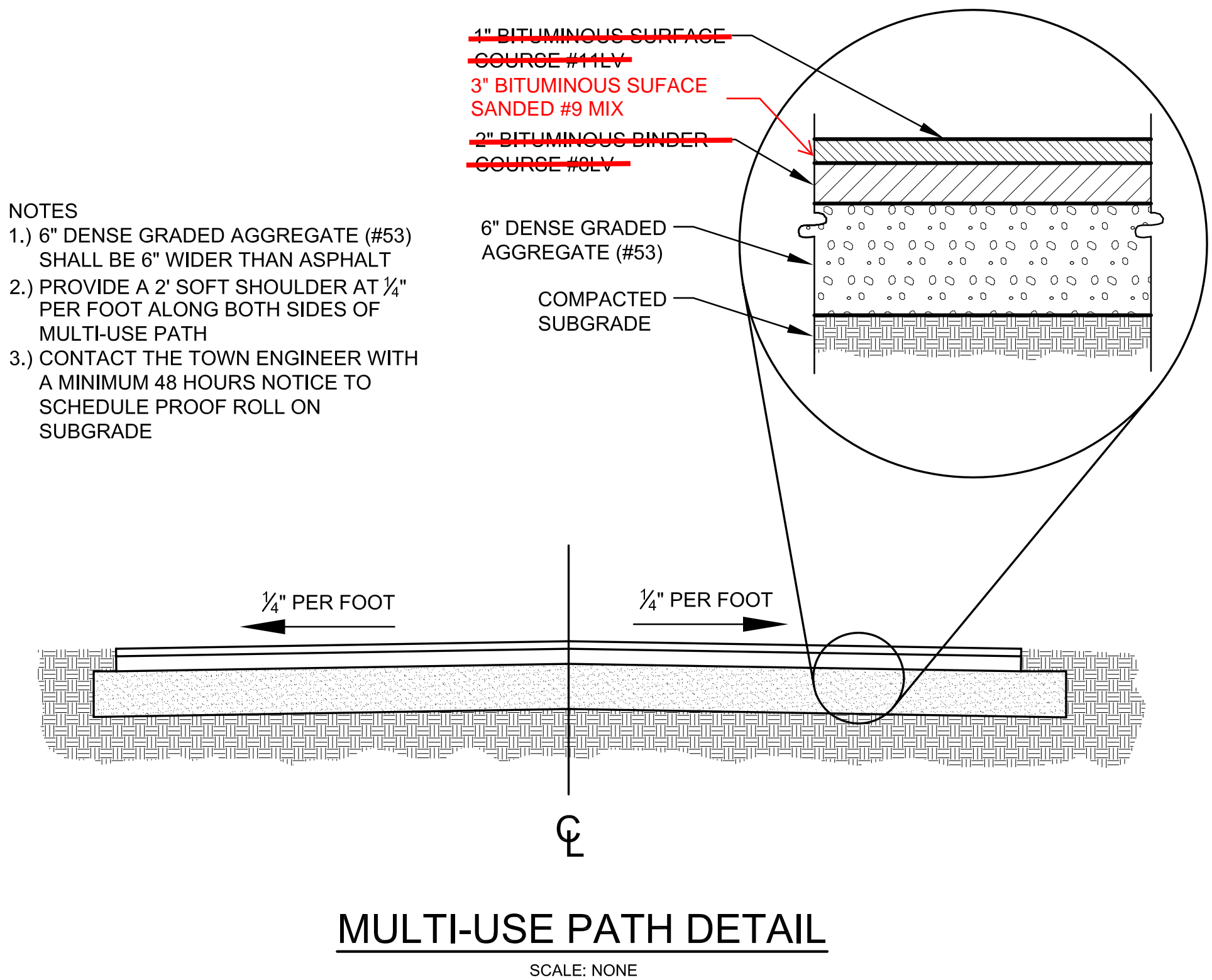
Compaction shall be continued until the Contractor has shown that the lime modified layer has a density not less than 100 percent within the special subgrade treatment zone and/or 95 percent below special subgrade treatment zone, of the maximum dry density.

The standard dry density of the lime treated soil shall be obtained by AASHTO 99. The field in-place dry density will be obtained by the Contractor in accordance with AASHTO T 191.

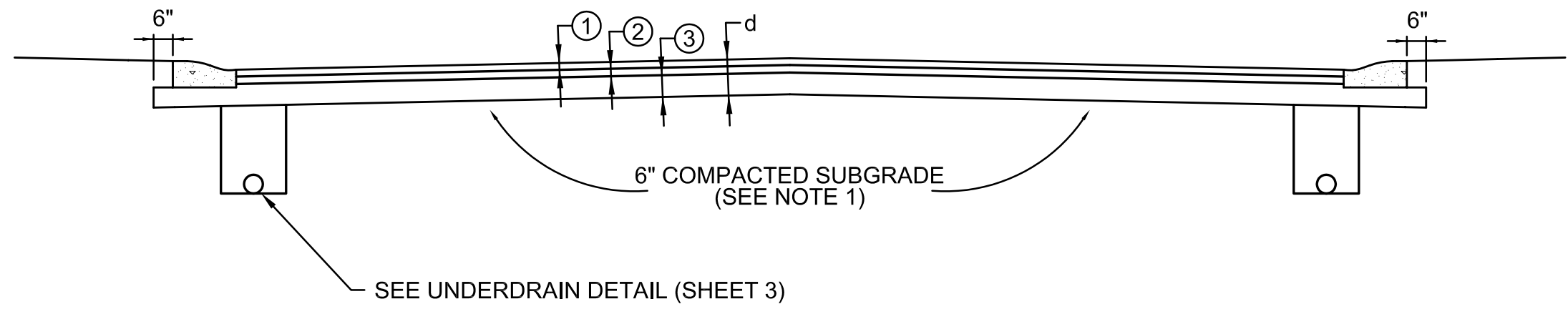
Aeration by means of further mixing, or the addition of water and further mixing, may be required by the Town Engineer to achieve the required compaction.

- f) Finishing: When compaction of the lime modified soil is nearing completion, the surface shall be shaped to the required line, grades and cross section, and compaction continued until uniform and adequate compaction if obtained.

The Town Engineer reserves the right to determine the actual thickness of the completed and cured layer by coring or other means at the owner's expense, and any deficient areas shall be acceptably corrected.



- NOTES
- 1.) 6" DENSE GRADED AGGREGATE (#53) SHALL BE 6" WIDER THAN ASPHALT
- 2.) PROVIDE A 2" SOFT SHOULDER AT 1/4" PER FOOT ALONG BOTH SIDES OF MULTI-USE PATH
- 3.) CONTACT THE TOWN ENGINEER WITH A MINIMUM 48 HOURS NOTICE TO SCHEDULE PROOF ROLL ON SUBGRADE



- NOTES:
1. HMA SHALL BE PRODUCED FROM AN INDOT CERTIFIED HMA PLANT, IN ACCORDANCE WITH INDIANA TEST METHOD (ITM) 583.
2. THE CONTRACTOR SHALL PROVIDE A COPY OF THE CERTIFICATION TO THE TOWN ENGINEER AT OR BEFORE THE INSTALLATION OF THE HMA.
3. PG BINDER MATERIAL (LIQUID) SHALL BE PG 64-22 FOR TYPE A AND TYPE B MIXES.
4. RECYCLED MATERIALS, UP TO 25%, MAY BE USED BASE. IF OVER 15% RECYCLED MATERIAL IS USED, PG BINDER 58-28 SHALL BE USED RATHER THAN PG 64-22

- LOCAL ROAD**
- d = 12"
- 1 1.5" HMA, TYPE A, 9.5 MM SURFACE
- 2 2.5" HMA, TYPE A, 19.0 MM INTERMEDIATE
- 3 4" COMPACTED AGGREGATE BASE #53
4" COMPACTED AGGREGATE BASE #2

- LOCAL COLLECTOR ARTERIAL ROAD**
- d = 15"
- 1 1.5" HMA, TYPE A, 9.5 MM SURFACE
- 2 2.5" HMA, TYPE A, 19.0 MM INTERMEDIATE
- 3 3" HMA, TYPE A, 25.0 MM BASE
- 4 4" COMPACTED AGGREGATE BASE #53
4" COMPACTED AGGREGATE BASE #2

- COLLECTOR ROAD**
- d = 18"
- 1 1.5" HMA, TYPE B, 9.5 MM SURFACE
- 2 2.5" HMA, TYPE B, 19.0 MM INTERMEDIATE
- 3 6" HMA, TYPE B, 25.0 MM BASE
- 4 4" COMPACTED AGGREGATE BASE #53
4" COMPACTED AGGREGATE BASE #2

PAVEMENT CONSTRUCTION

SCALE: NONE

PAVEMENT CONSTRUCTION

- 1.) Subgrade shall be lime stabilized per the lime stabilization specification on this sheet.
- 2.) Adequacy of existing subgrades shall be determined solely by the town based on a contractor performed proof roll with a fully loaded tri-axle dump truck. A proof roll shall be performed on all street subgrade prior to placing stone, under drains and installing curb. A second proof roll shall be performed on the stone prior to placing the asphalt base. The adequacy of the stone and subgrade shall be determined solely by the town.
- 3.) Place tack coat in accordance with the most recent INDOT standard specifications for asphalt pavement sections.
- 4.) Local ~~Arterial~~ **Collector** Road is defined as a low capacity and low speed roads within subdivisions whose function is to become a collector street for local subdivision traffic and move traffic from within the community to other locations in the community and to the existing county roads. Whether a street is defined as a Local Arterial Road is at the sole discretion of the Public Works Commissioner.
- 5.) Installation of or provisions for installation of all underground utilities (including service lines and laterals) shall be placed prior to the construction of pavement including lime stabilization.

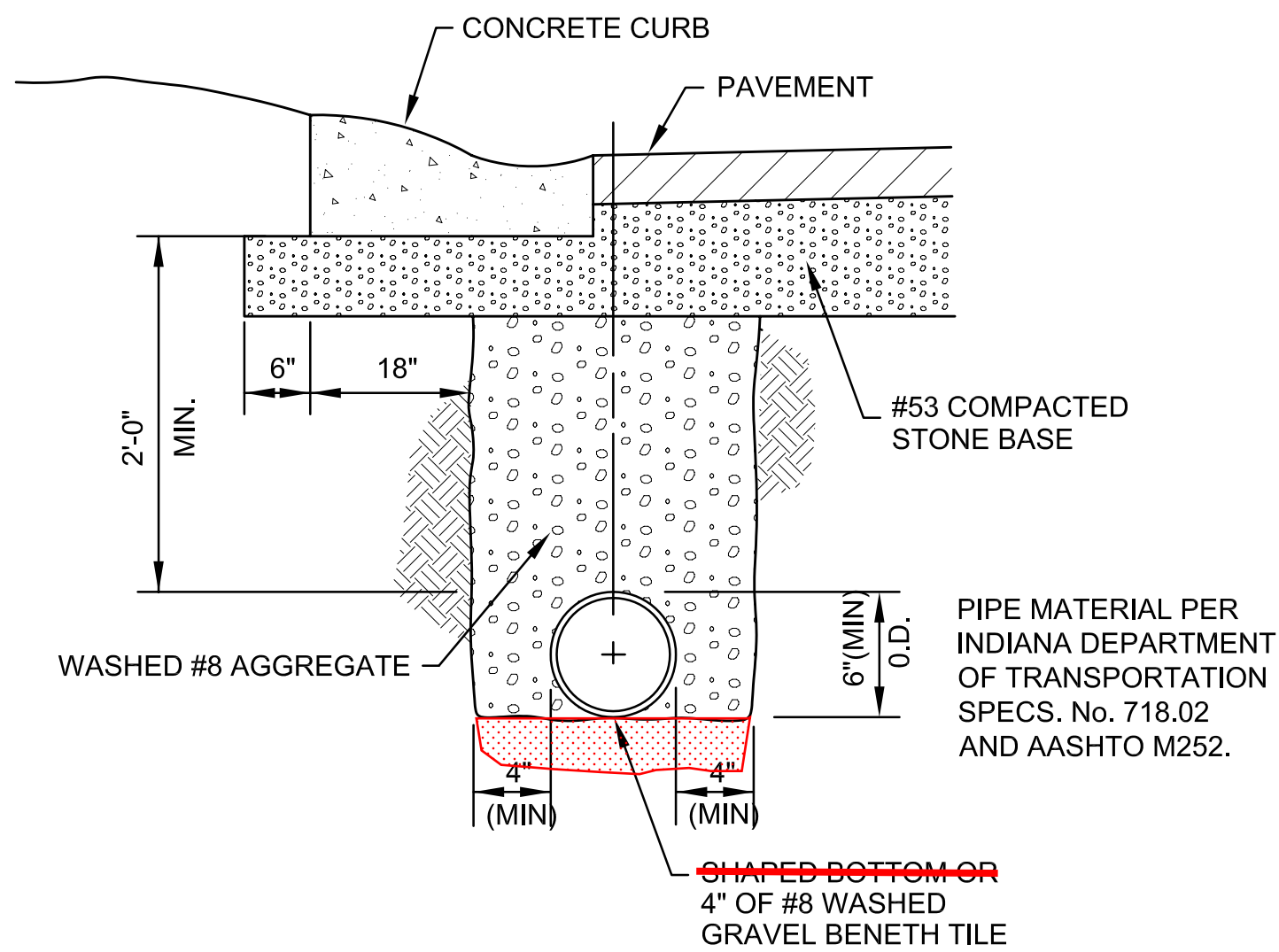
6.) Paving of base and/or intermediate shall occur when temperatures are 32 degrees and rising. Surface paving of 1.5" or greater shall be when temperatures are 40 degrees and rising. Surface paving of 1" or less shall be when temperatures are 45 degrees and rising.

REVISIONS		
REV. NO.	DESCRIPTION	DATE
1	Various changes in red	4/18/2023



RECOMMEND FOR APPROVAL		7/12/05 DATE
APPROVED		7/12/05 DATE
APPROVED		7/12/05 DATE

TOWN OF McCORDSVILLE	SHEET 2 OF 10
TOWN STANDARDS RIGHT-OF-WAY SECTIONS & PAVEMENT SPECIFICATIONS	



UNDERDRAIN DETAIL
SCALE: NONE

STREET SIGN STANDARDS

All traffic and road name signs in and as a result of a major subdivision or a minor subdivision with newly constructed streets, shall be supplied and installed by the developer. The placement of the signs shall be as shown on the traffic sign plan that is to be submitted with the construction drawings. The traffic sign plan shall show the type of sign, size of sign, location of sign with dimensions and the streets to scale. A five (5) year maintenance bond shall be posted on the signs. The installer or developer shall notify the Town Engineer in writing when the signs are installed, so they can be inspected. Also include the date and time of installation of each sign. The plat shall not be recorded until the signs have been accepted.

TRAFFIC SIGNS

- 1.) Traffic signs shall be designed and installed to conform with the applicable requirements of the Indiana Manual of Uniform Traffic Control Devices, latest edition.
- 2.) No spliced sheeting unless acceptable by the Indiana Department of Transportation standard specifications, latest edition.
- 3.) Reflective sheeting for traffic signs shall be encapsulated lens (high intensity).
- 4.) Posts used for traffic signs shall be 3 lb. galvanized channel posts.
- 5.) Traffic sign height shall comply with the Indiana Manual of Uniform Traffic Control Devices, latest edition.
- 6.) Posts shall be installed with no less than three (3) feet of post in the ground.
- 6.) Backing material will be made of sheet aluminum.
- 7.) Bolts for mounting shall be 5/16" galvanized, stainless steel or plated carriage bolts.
- 8.) The number of posts for mounting and the minimum thickness or gage of sheet shall be as shown for the appropriate sign width:

WIDTH(inches)	NO. OF POSTS	THICKNESS (inches) ALUMINUM SHEET
Up to 24"	1	0.080
25" to 30"	1	0.080
31" to 60"	2	0.100
61" and over	2	0.125

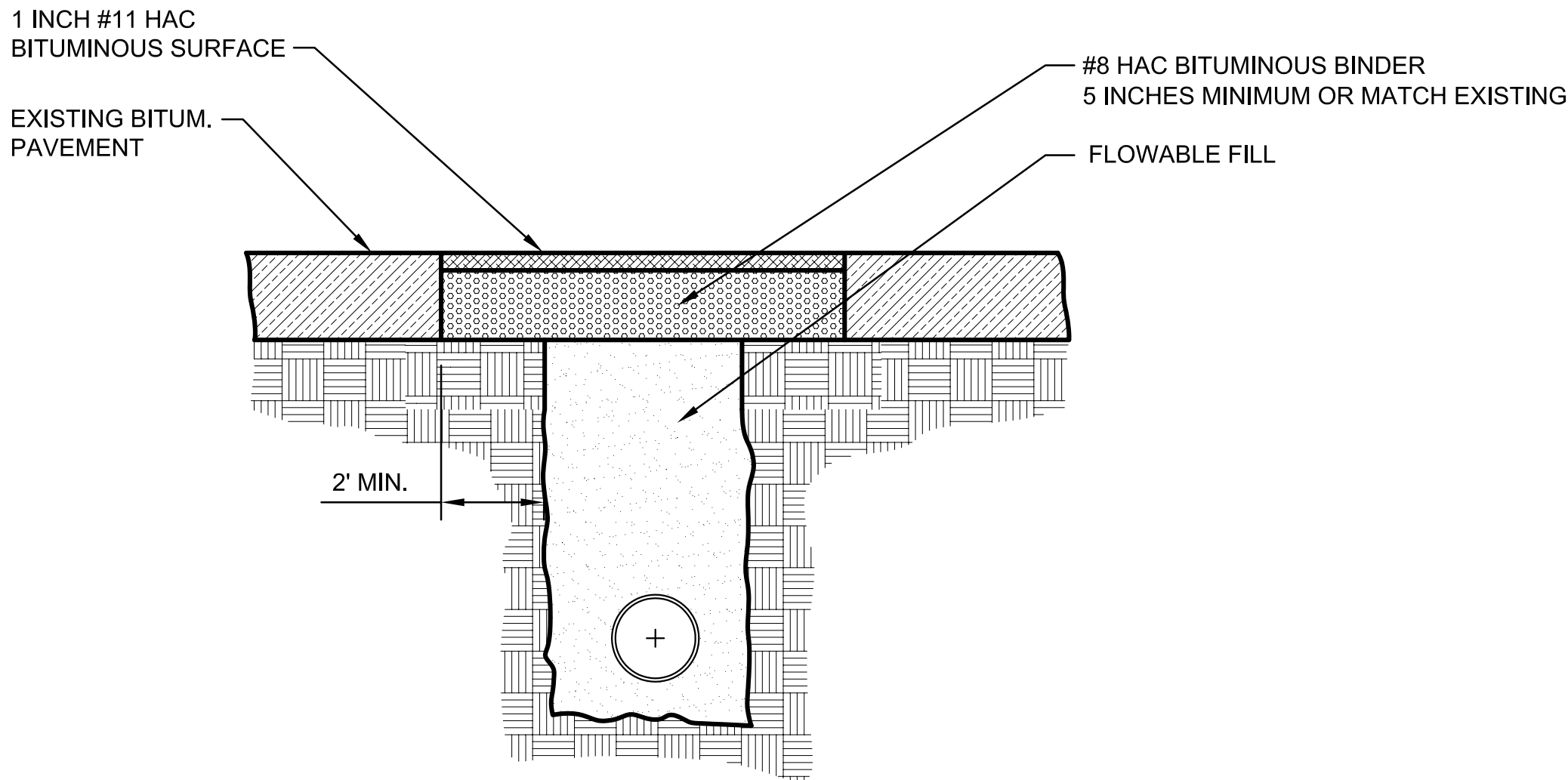
STREET NAME SIGNS

- 1.) Intersections shall have one (1) road name sign for each street.
- 2.) All road name signs shall be made of an aluminum extruded blade.
- 4.) Reflective sheeting for road name signs shall be inclosed lens (high intensity), green in color.
- 5.) Letters and numerals for the road name signs shall be high intensity reflective sheeting, series B letters, and white in color.
- 3.) Posts used for road name signs shall be 2 lb. galvanized channel posts.
- 6.) Minimum height to bottom of sign for road name signs shall be seven (7) feet.
- 7.) Posts shall be installed with no less than three (3) feet of post in the ground.
- 8.) Material for posts shall be galvanized steel.
- 7.) Bolts for mounting shall be 5/16" galvanized, stainless steel or plated carriage bolts.

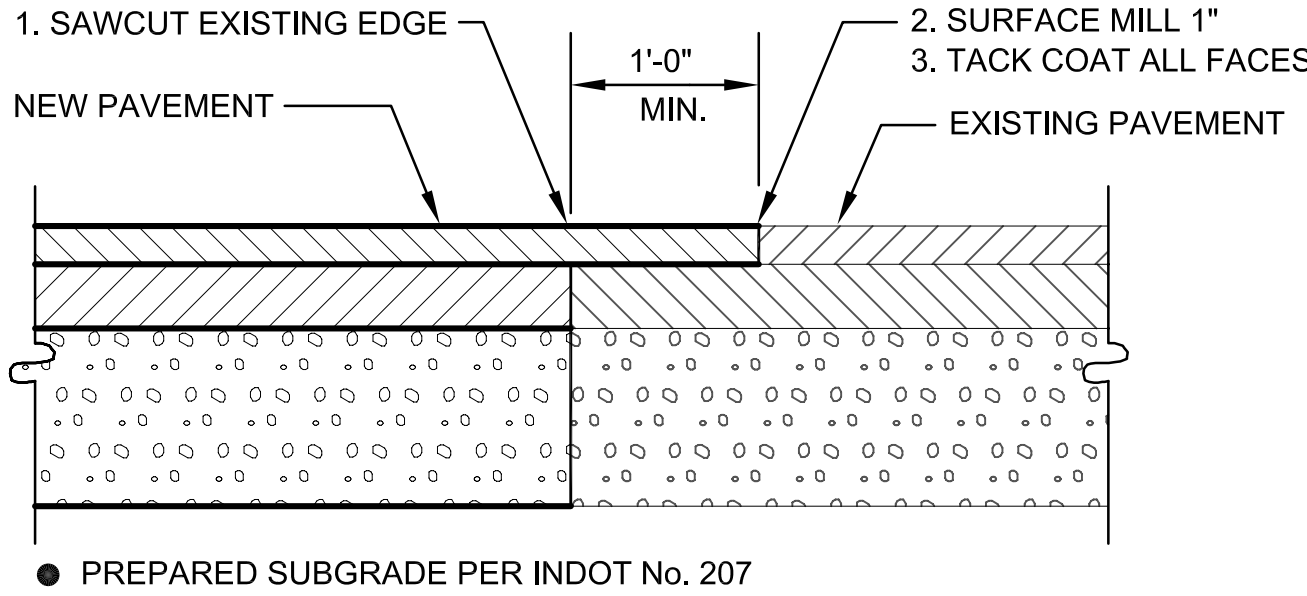


ROAD NAME SIGN DETAIL
SCALE: NONE

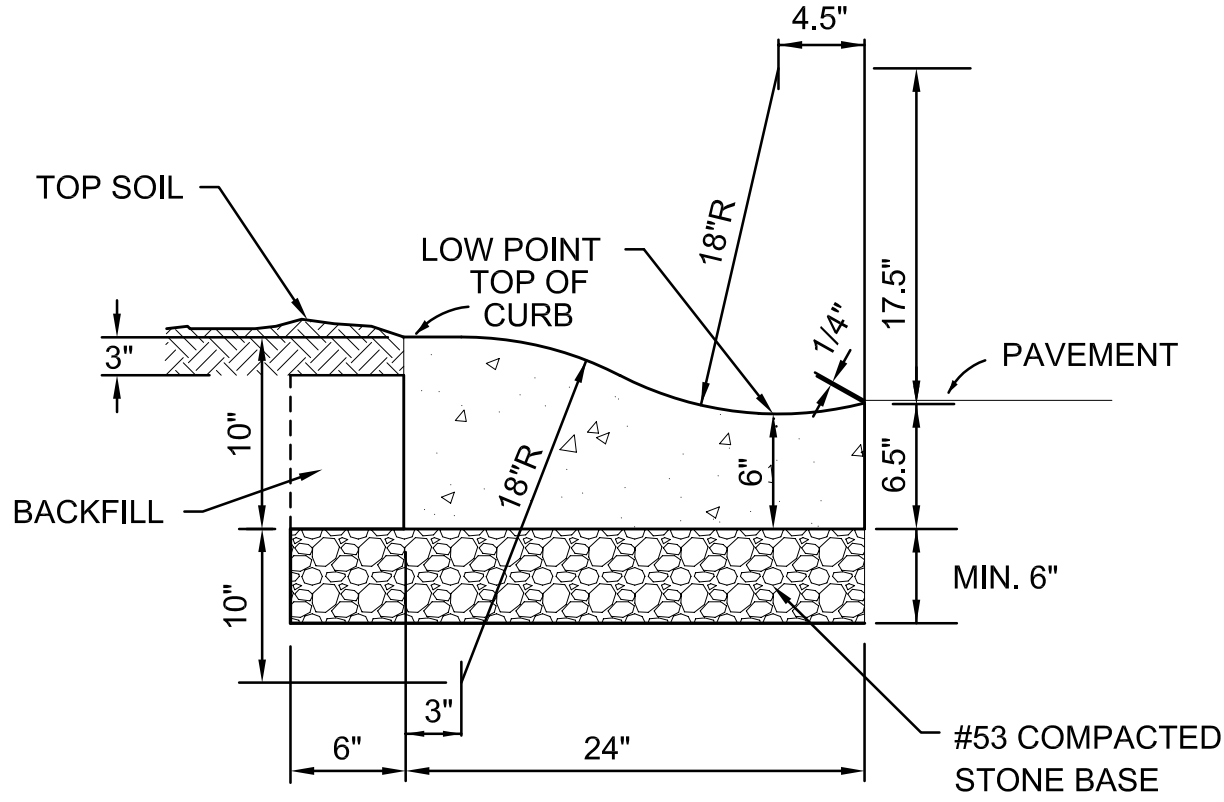
1. THE EXISTING PAVEMENT IS TO BE SAW CUT TO PROVIDE A CLEAN JOINT.
2. TRENCH SPOIL IS TO BE REMOVED FROM THE WORK SITE AND DISPOSED OF OUT OF THE RIGHT-OF-WAY AT A PREDESIGNATED APPROVED AREA.
3. FLOWABLE FILL IS TO BE POURED INTO THE TRENCH TO SERVE AS BACKFILL, TO THE DIMENSIONS AND SPECIFICATIONS LISTED IN THIS DETAIL.
4. THE ASPHALT PATCH IS TO CONSIST OF A MINIMUM OF 5 (FIVE) INCHES OF #8 HAC BITUMINOUS BINDER AND 1 (ONE) INCH OF #11 HAC BITUMINOUS SURFACE. IF THE EXISTING PAVEMENT IS THICKER THAN 6 (SIX) INCHES, ADDITIONAL BINDER IS TO BE USED TO MATCH THE EXISTING PAVEMENT THICKNESS. IN NO CASE IS LESS THAT 6 (SIX) INCHES OF ASPHALT TO BE USED.
5. THE EXISTING PAVEMENT IS TO BE TACK COATED PRIOR TO THE LAYING OF NEW ASPHALT. TACK COAT IS TO BE APPLIED AS SPECIFIED IN THE LATEST INDOT SPECIFICATIONS, SECTIONS 409 AND 902.
6. THE NEW SURFACE IS TO BE SLOPED AT THE SAME RATE AS THE EXISTING SURFACE.
7. A 2 (TWO) INCH WIDE BAND OF CRACK SEALANT IS TO BE APPLIED ALONG THE JOINT BETWEEN THE EXISTING AND NEW ASPHALT SURFACE. SEALANT IS TO BE APPLIED IN ACCORDANCE WITH INDOT SPECIFICATIONS, SECTION 305.
8. THE FLOWABLE FILL MIX IS TO CONTAIN, FOR EVERY CUBIC YARD OF BATCH MATERIAL, NO MORE THAN 50 LBS OF PORTLAND CEMENT, NO MORE THAN 500 LBS OF WATER.
9. THE COMPRESSIVE STRENGTH OF THE FLOWABLE FILL IS NOT TO EXCEED 100 PSI AT 28 DAYS.



ROAD CUT PATCH DETAIL
NOT TO SCALE

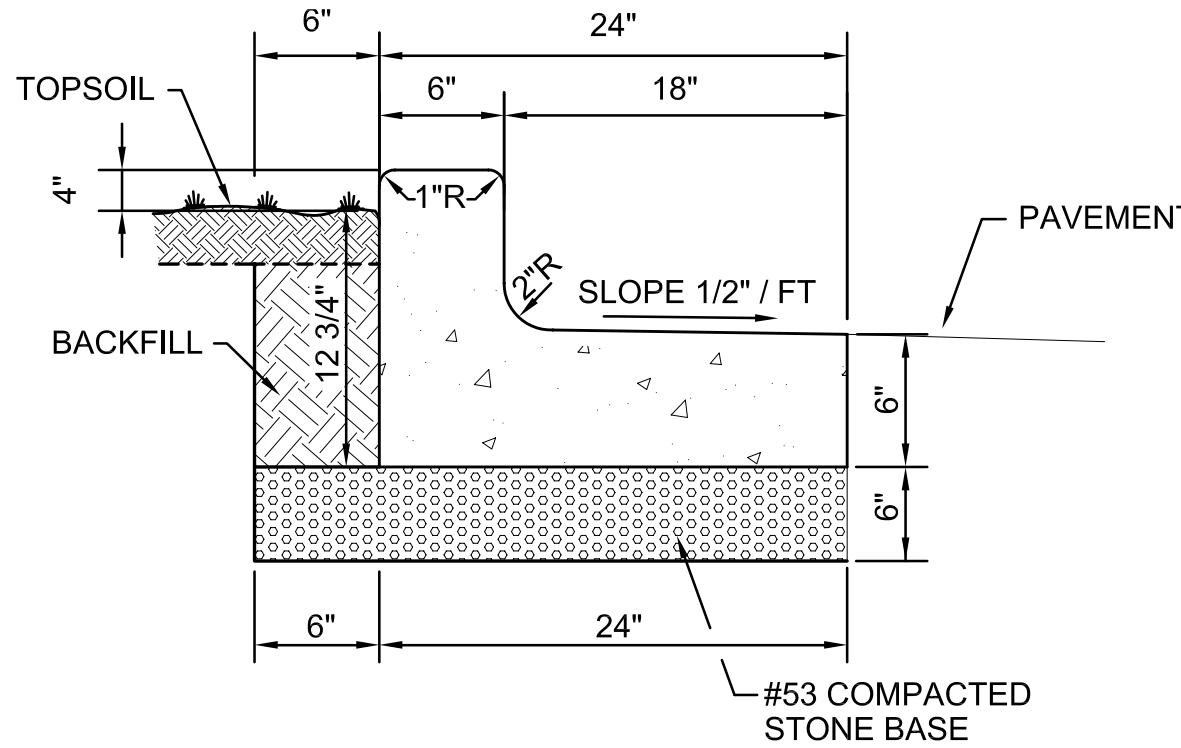


TYPICAL PAVEMENT TIE-IN
SCALE: NONE



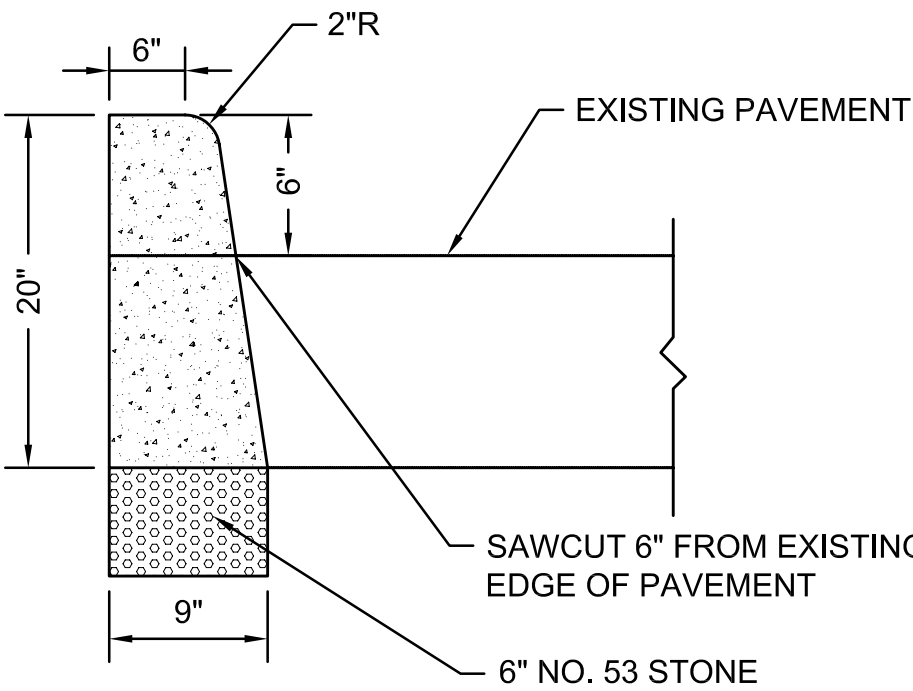
(TYPE I)

2' CONCRETE ROLL
CURB & GUTTER
SCALE: NONE



(TYPE II)

2' COMBINED CONCRETE
CURB AND GUTTER
SCALE: NONE



CONCRETE CURB (BARRIER)
SCALE: NONE

REVISIONS		
REV. NO.	DESCRIPTION	DATE
1	Various changes in red	4/18/2023

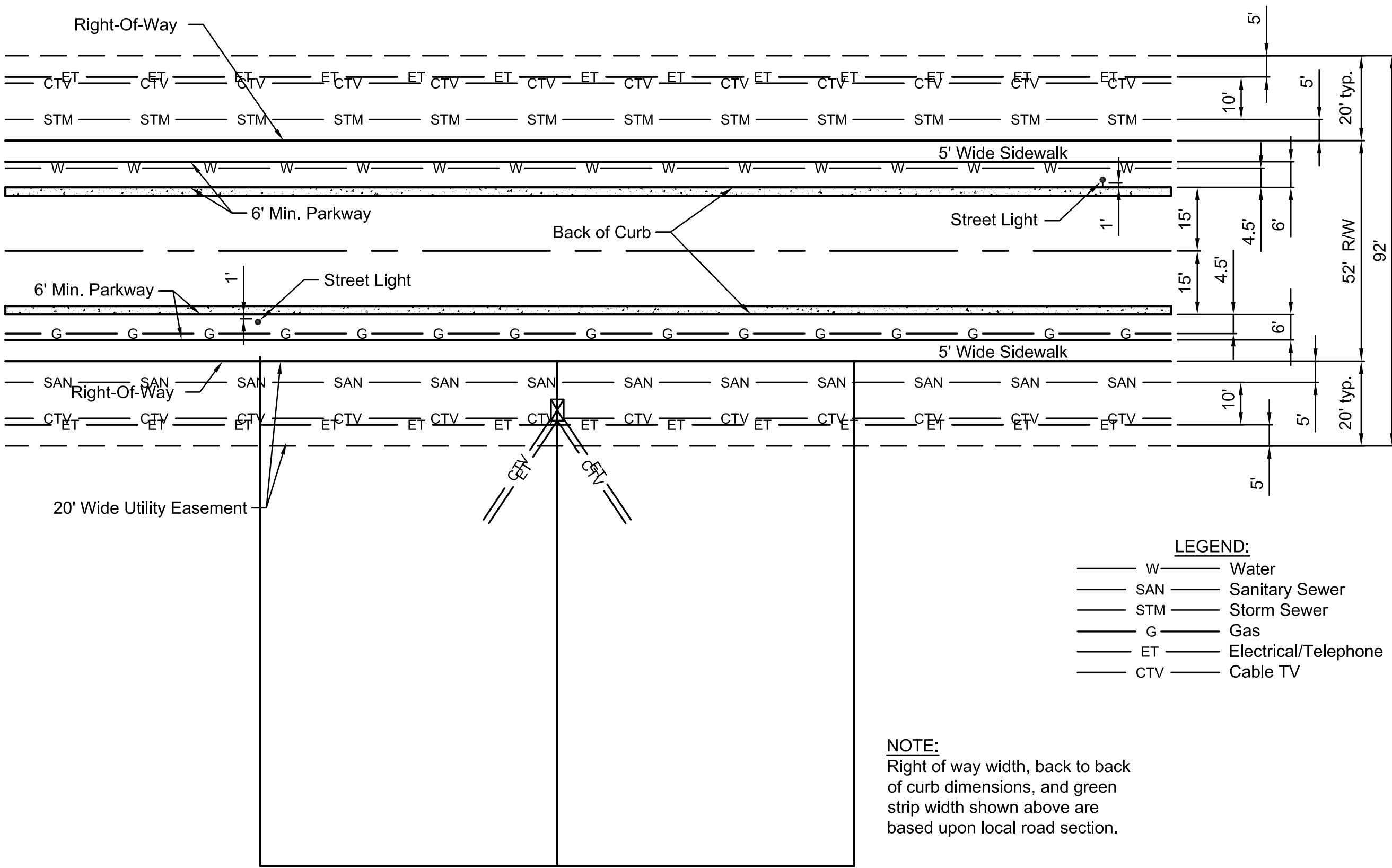


RECOMMEND FOR APPROVAL	<i>Mark J. Witsman</i>	7/12/05
	DESIGN ENGINEER	DATE
APPROVED	<i>Ronald D. C. [Signature]</i>	7/12/05
	PUBLIC WORKS COMMISSIONER	DATE
APPROVED	<i>Mark J. Witsman</i>	7/12/05
	TOWN COUNCIL PRESIDENT	DATE

TOWN OF McCORDSVILLE

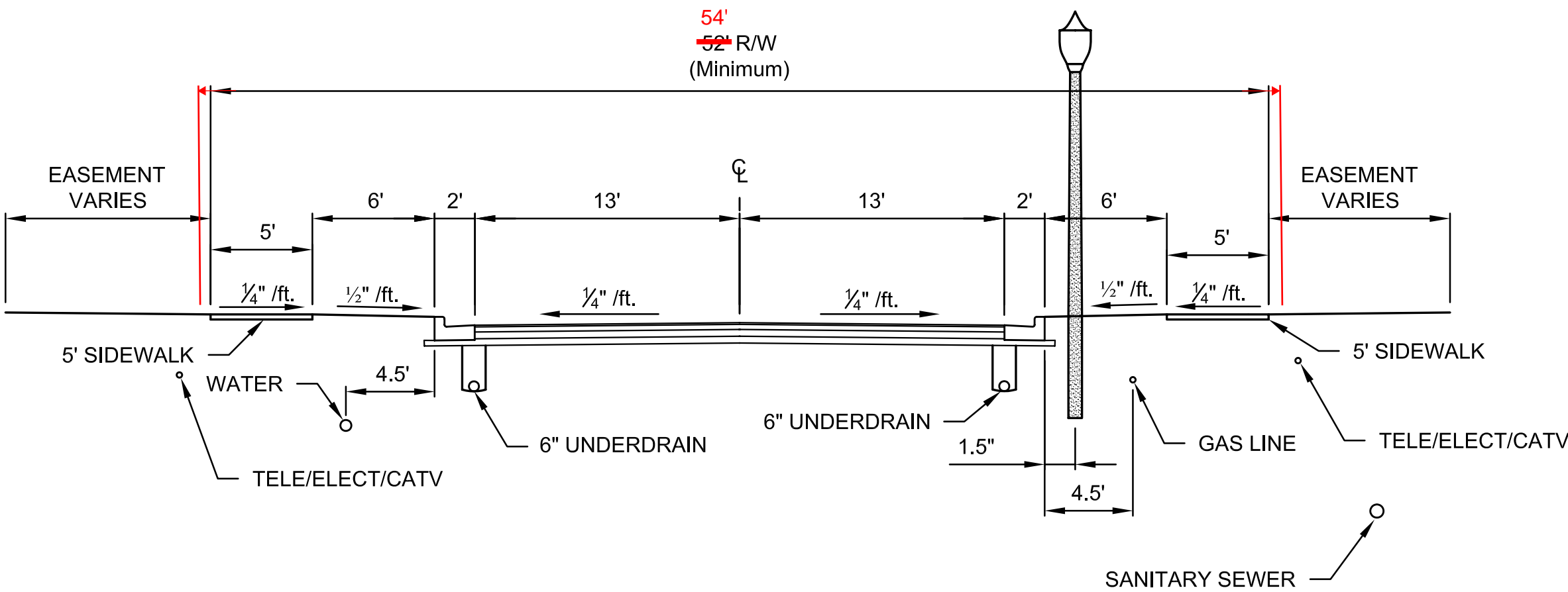
**TOWN STANDARDS
RIGHT-OF-WAY DETAILS**

**SHEET
3
OF
10**



TYPICAL LOT UTILITY LOCATION
NOT TO SCALE

GENERAL NOTES:
1.) The location of proposed utilities as indicated hereon are based upon the orderly development of the land. Strict adherence to the indicated location is required. Requests to change the location of the proposed utilities shall be submitted in writing to the Public Works Commissioner. Utilities not meeting these requirements shall be removed and replaced as directed by the Public Works Commissioner at the owner's expense.

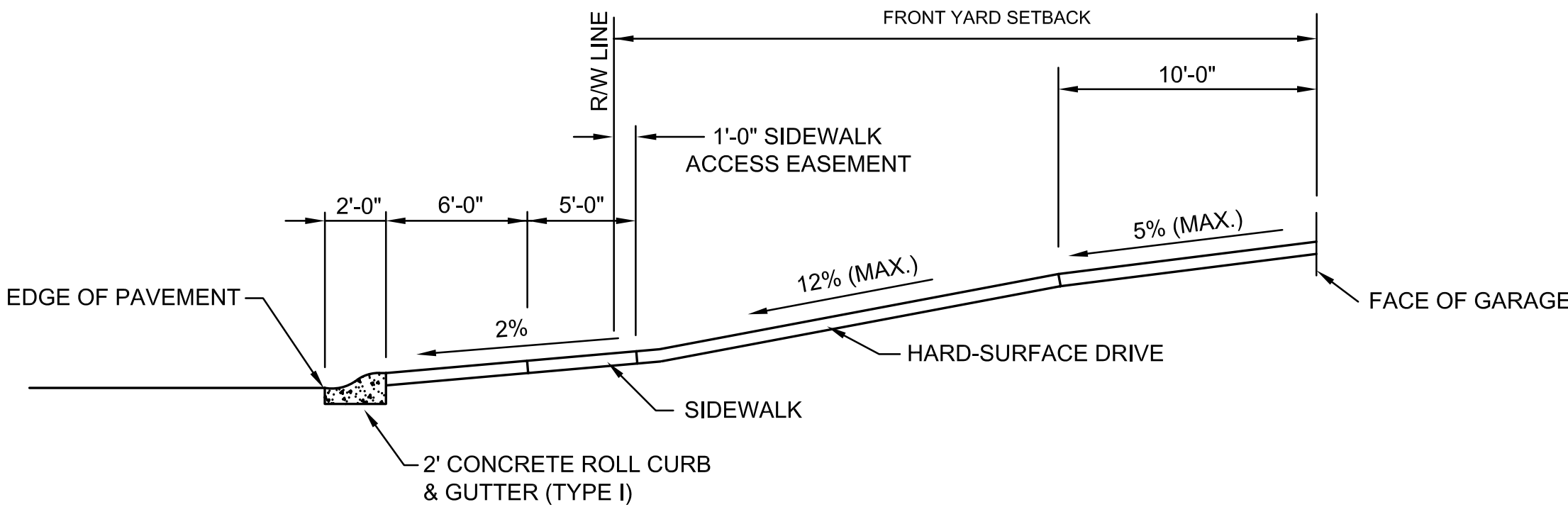


TYPICAL LOCAL ROAD UTILITY LOCATION
NOT TO SCALE

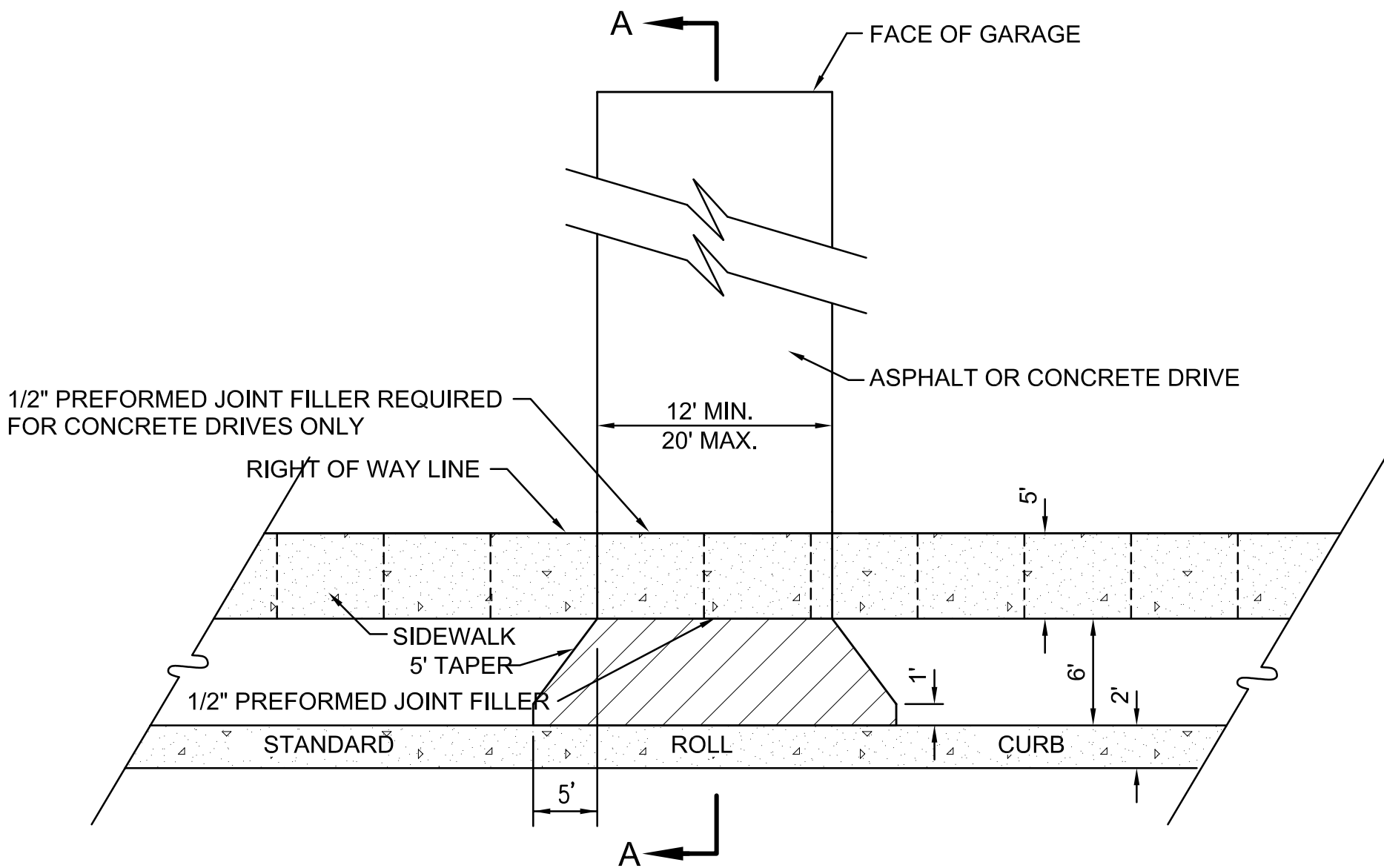
REVISIONS			<div>MARK J. WITSMAN REGISTERED No. 10100264 STATE OF INDIANA PROFESSIONAL ENGINEER</div>	RECOMMEND FOR APPROVAL		<div>TOWN OF McCORDSVILLE</div> <div>TOWN STANDARDS UTILITY LOCATION GUIDELINES</div>	SHEET 4 OF 10
REV. NO.	DESCRIPTION	DATE		DESIGN ENGINEER	DATE		
1	Various changes in red	4/18/2023		PUBLIC WORKS COMMISSIONER	DATE		
				TOWN COUNCIL PRESIDENT	DATE		

RESIDENTIAL DRIVES

- 1.) THE MAXIMUM ALGEBRAIC DIFFERENCE IN GRADE FOR ANY 10 FOOT INTERVAL SHALL NOT EXCEED 8% FOR CREST VERTICAL CURVES. NOR 10% FOR SAG VERTICAL CURVES.
- 2.) ALL LOTS SHALL DRAIN TO ADJACENT STREETS EXCEPT WITH THE PRIOR APPROVAL OF THE PUBLIC WORKS COMMISSIONER.
- 3.) CONCRETE DRIVES REQUIRE CONTROL JOINTS EVERY 10 FEET EACH WAY.



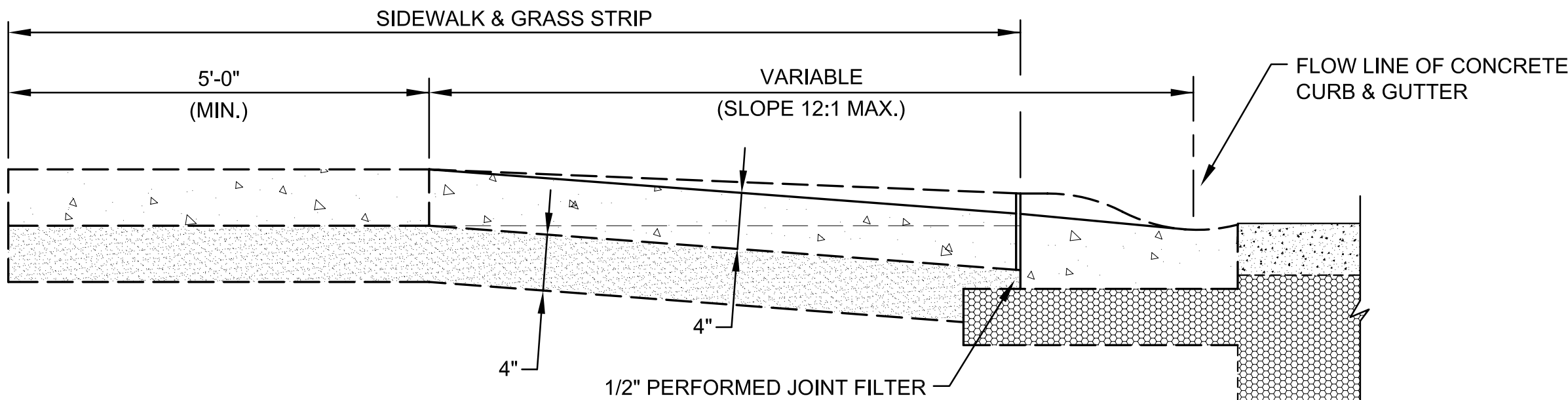
SECTION "A-A"



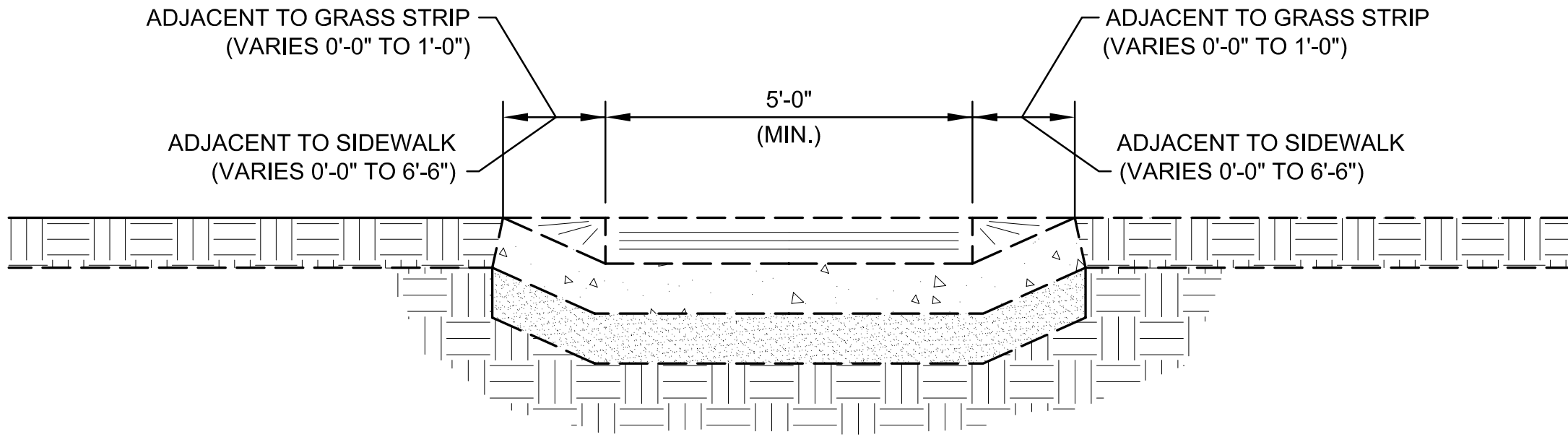
- 1. CROSS HATCHED AREAS SHALL BE EITHER 6" PLAIN CONCRETE OR 1" SURFACE ON 2" BITUMINOUS BASE ON 4" #53 COMPACTED AGGREGATE BASE, EXTENDING TO THE SIDEWALK OR R/W LINE WHICHEVER IS NEAREST TO THE ROADWAY.
- 2. SUBGRADE UNDER ALL SIDEWALKS AND DRIVES SHALL BE IN ACCORDANCE WITH SECTION 207.02 OF CURRENT INDOT STANDARD SPECIFICATIONS.
- 3. SIDEWALKS SHALL BE CONSTRUCTED IN ACCORDANCE WITH THE APPROPRIATE STANDARD AND SHALL BE CONTINUOUS ACROSS THE DRIVEWAY. SIDEWALK SECTION ACROSS DRIVEWAY SHALL BE SAME THICKNESS AS DRIVEWAY WITH A 6-INCH MINIMUM.

RESIDENTIAL DRIVEWAY DETAIL

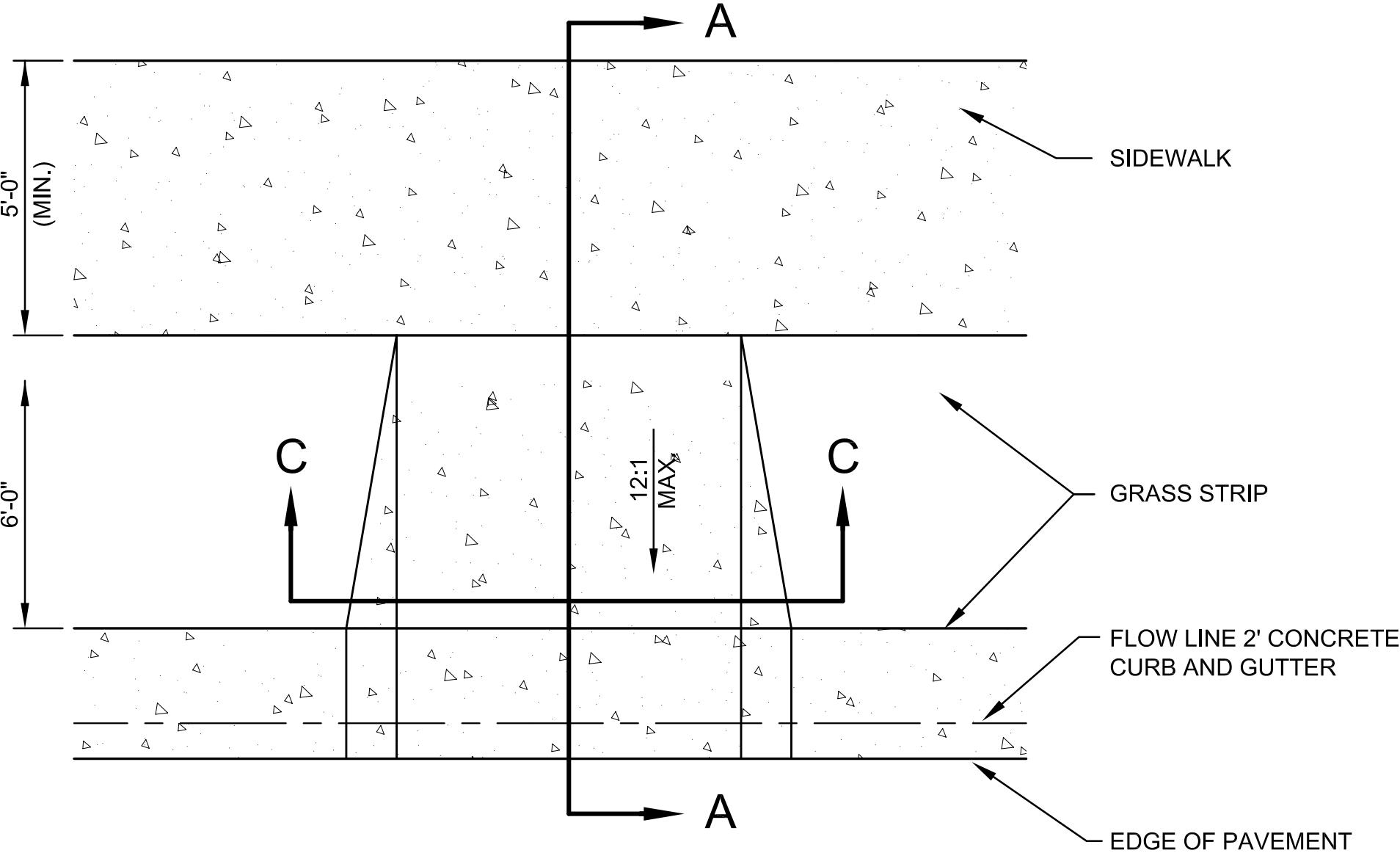
SCALE: NONE



SECTION "A-A"



SECTION "C-C"



HANDICAP RAMP CONSTRUCTION

SCALE: NONE

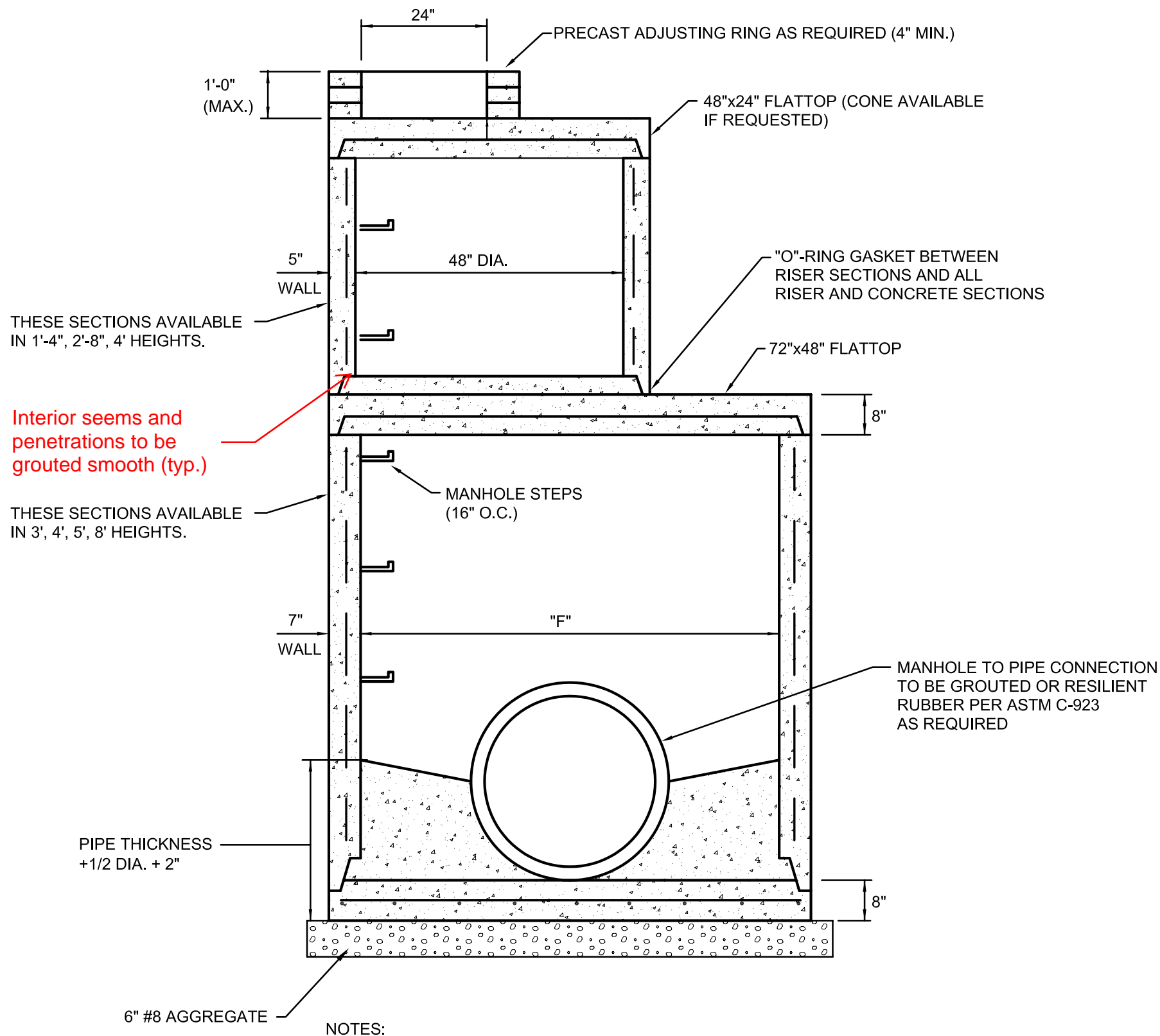
HANDICAP RAMP CONSTRUCTION

- 1.) All handicap ramps shall meet the requirements of the American Disabilities Act, the most recent INDOT standard specifications, and the Town of McCordsville's most recent standards. Curb modifications required for handicap ramps shall be provided at time of initial construction.
- 2.) Minimum width of curb ramp shall be 5 feet not including flares. Maximum slope of ramps and flares shall be 12:1.
- 3.) Handicap ramps are to be located as shown on the plans or as directed by the Public Works Commissioner.
- 4.) Ramps shall be provided at the centerline of radius at all corners of every street intersection where there is an existing or proposed sidewalk and curb. Ramps shall also be provided at walk locations at mid-block in vicinity of hospitals, medical centers, or athletic stadiums. The use of details contrary to those shown hereon shall require the prior written approval of the Public Works Commissioner.
- 5.) ~~Surface texture of the ramp shall be ramp grooves located 2" on center and 0.3" deep.~~
- 6.) Care shall be taken to assure a uniform grade on all ramps with no breaks in grade.
- 7.) Drainage structures shall not be placed in line with the ramps except where existing drainage structures are being utilized in the new construction. Location of the ramps shall take precedence over location of drainage structures.
- 8.) The normal gutter line profile shall not be maintained through the area of the ramp. Drainage inlets should be located uphill from the curb ramps to prevent puddles at the path of travel.
- 9.) Expansion joint for the ramp shall be a maximum 1/2" wide. The top of the joint filler for all ramp types shall be flush with adjacent concrete.
- 10.) Crosswalk and stop line marking, if used, shall be so located as to stop traffic short of ramp crossing.

SIDEWALK CONSTRUCTION

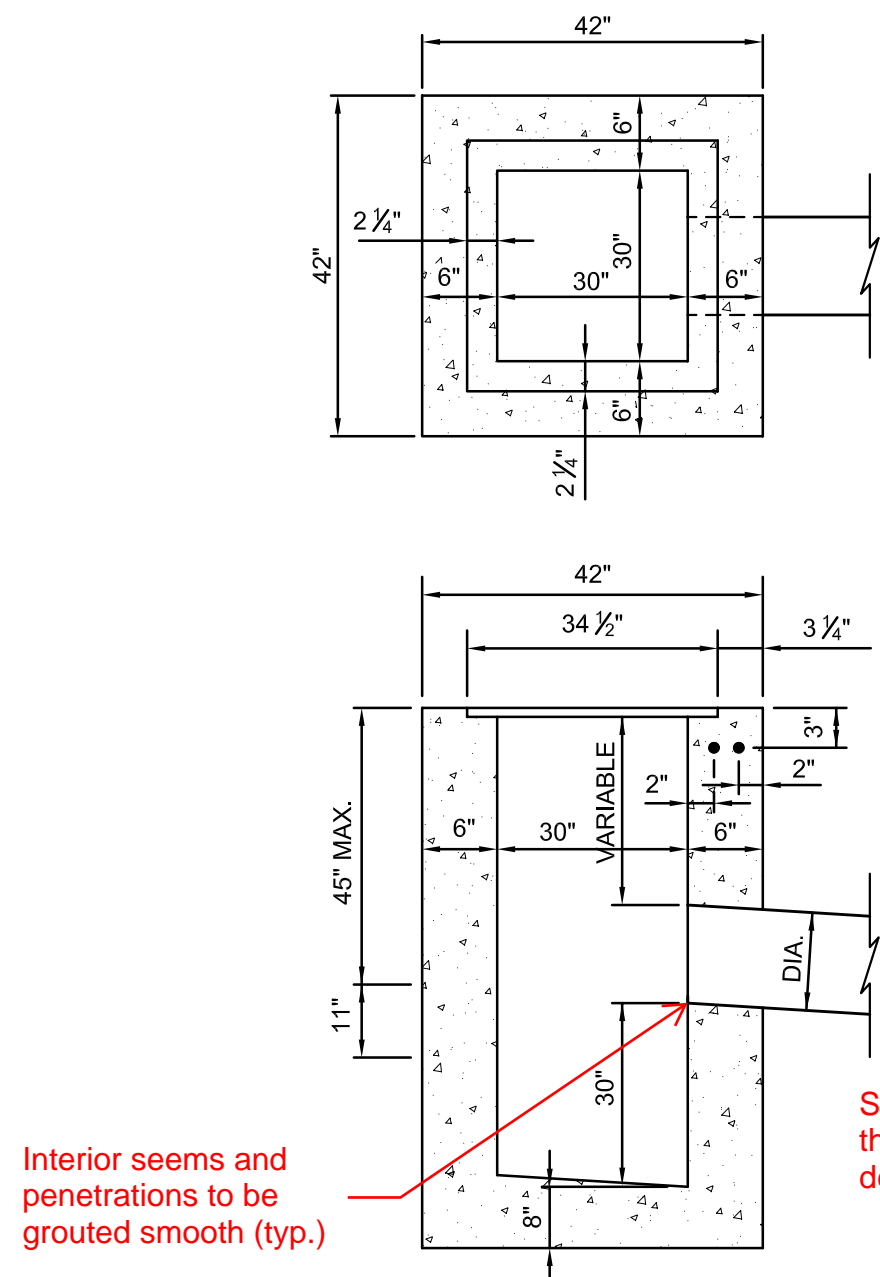
- 1.) Sidewalks shall be constructed of plain concrete four (4) inches thick except where crossing driveways where the sidewalk shall be a minimum of six (6) inches thick.
- 2.) Sidewalks shall be constructed on 2" of crushed stone or sand.
- 3.) Control joints shall be placed every 5 feet on center.
- 4.) Expansion joints shall be placed every 40 feet on center.
- 5.) Broom finish across the direction of travel and include a 1" steel trowel finish along both sides of the sidewalk and along either side of all expansion and control joints.

REVISIONS				RECOMMEND FOR APPROVAL		7/12/05 DATE	TOWN OF McCORDSVILLE	SHEET 5 OF 10
REV. NO.	DESCRIPTION	DATE						
1	Various changes in red	4/18/2023						
				APPROVED		7/12/05 DATE	TOWN STANDARDS DRIVE WAY AND HANDICAP RAMP DETAILS	
				APPROVED		7/12/05 DATE		

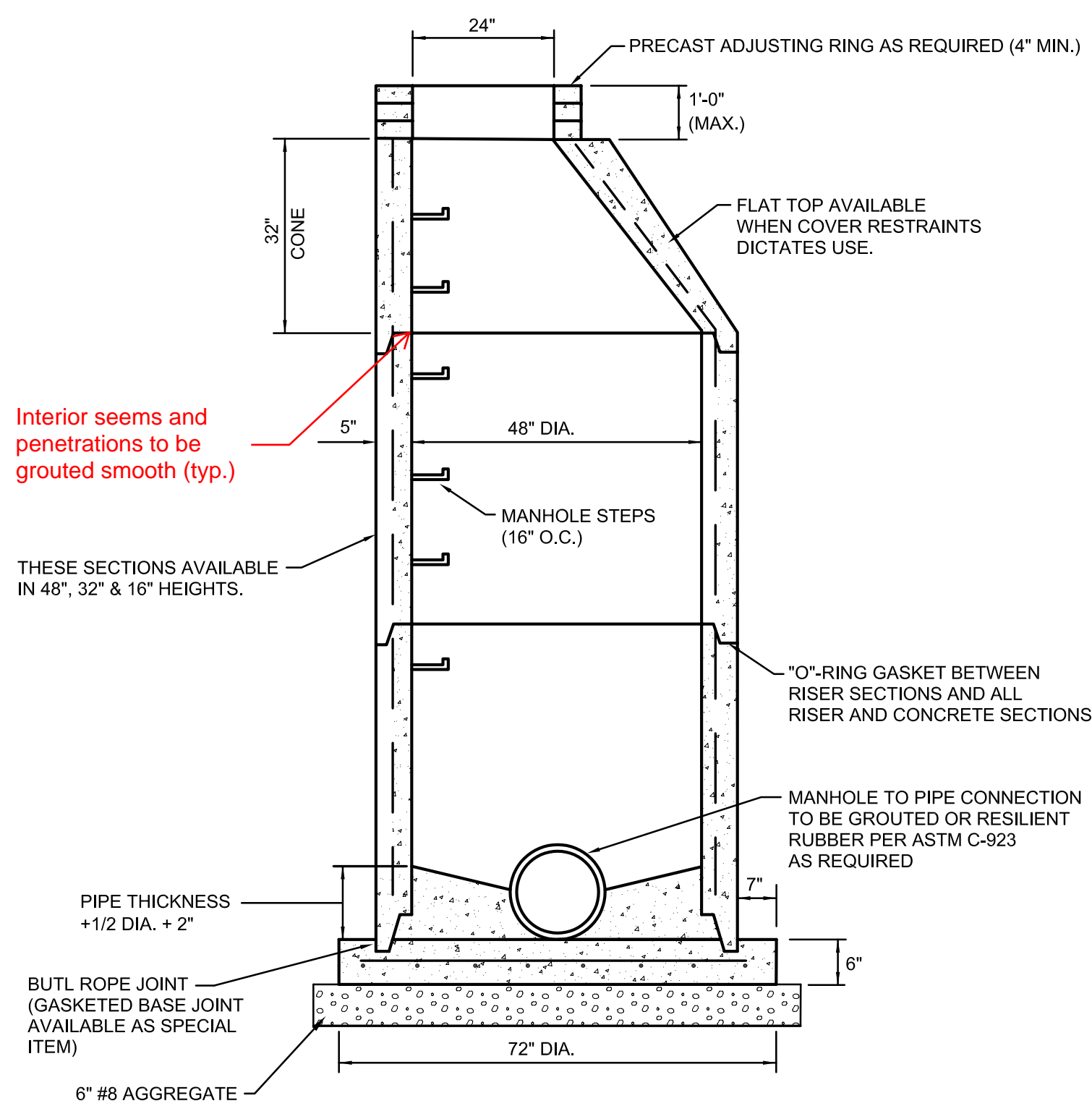


MANHOLE TYPE	MANHOLE DIAMETER "F"	MAXIMUM PIPE SIZE	
		PIPE ENTERING / PIPE EXITING AT 0°-45° BEND	PIPE ENTERING / PIPE EXITING AT 45°-90° BEND
J	60"	36"	33"
K	72"	48"	36"
L	96"	54"	48"
M	102"	72"	66"
N	108"	84"	72"

STORM MANHOLES TYPE "J - K - L - M & N"



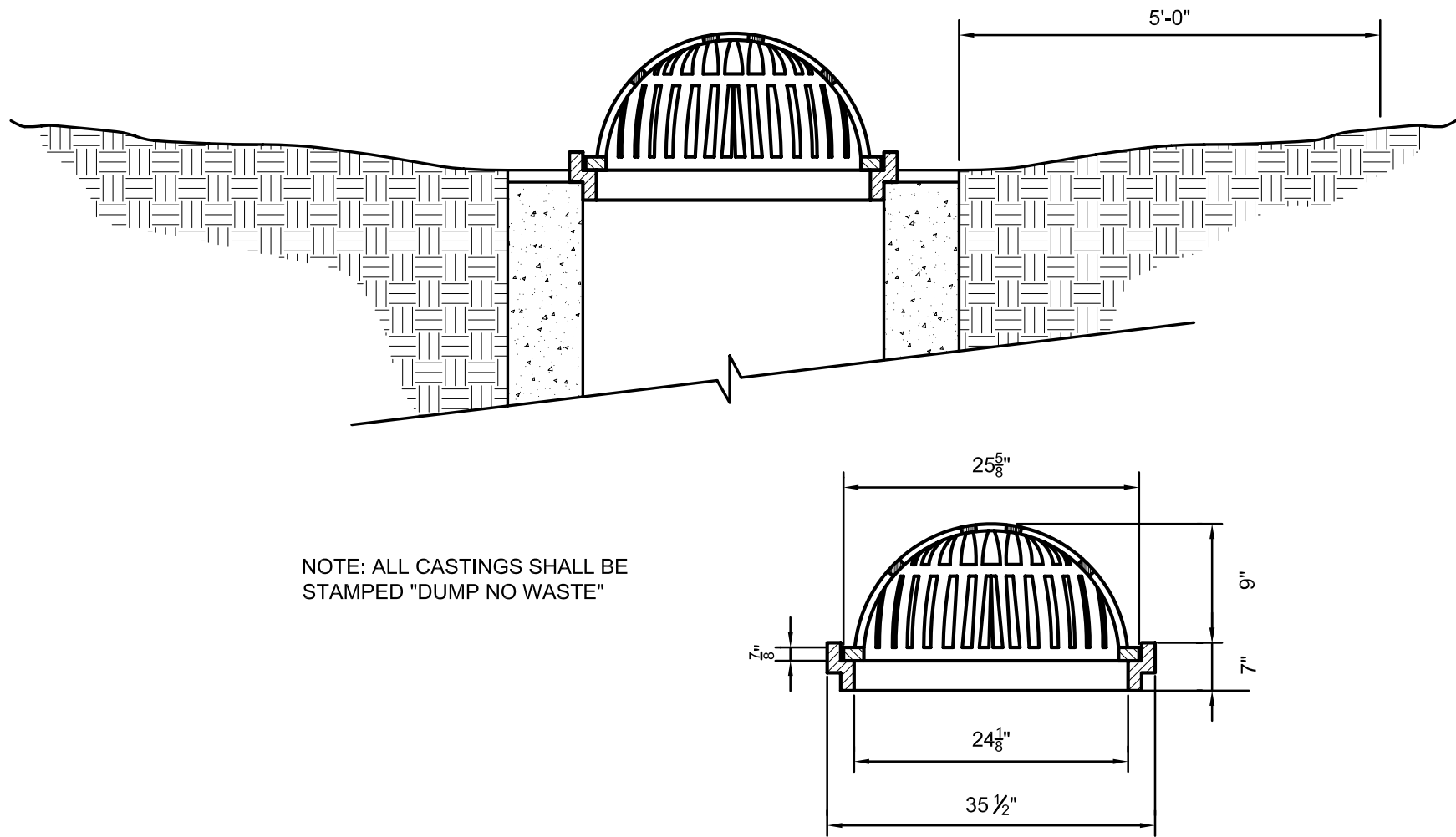
CATCH BASIN



NOTE: 1.) MANHOLE CONFORMS TO A.S.T.M. C-478.

MAXIMUM PIPE SIZE	
PIPE ENTERING / PIPE EXITING AT 0°-45° BEND	PIPE ENTERING / PIPE EXITING AT 45°-90° BEND
24"	21"

STORM MANHOLES TYPE "C"



BEEHIVE GRATE CASTING WITH FRAME - NEENAH R-2560-E2

MANHOLE NOTES:

1.) Type "J, K, L, M & N" manholes as detailed hereon require a certain minimum depth. In cases where the depth of the storm sewer is not sufficient to meet the minimum depth as by the detail, "F" diameter manhole section may be used required by the detail, "F" diameter manhole section may be used throughout the depth of the manhole.

2.) Manholes shall conform to ASTM C-478. Joints shall conform to ASTM C-443. The use of cast-in-place concrete structures shall require the prior written approval of the Town Engineer. Regardless of the type of casting used, the casting shall be centered over the manhole steps.

3.) Manhole steps shall be made from a steel reinforcing rod encapsulated in a copolymer polypropylene resin. The manhole steps shall equal or exceed OSHA requirements manhole steps, PS1-PF as manufactured by M.A. Industries, Inc. Peachtree City, Georgia, or approved equal.

STORM SEWER TELEVISION:
1.) All storm lines 12" in diameter and greater upon completion and 3 months prior to the expiration of the maintenance bond shall be televised. Smaller lines may be required to be televised by the Town Engineer at his discretion if it is necessary to ensure proper installation and/or operation. The storm sewer shall also be jetted clean if necessary in the judgment of the Town's representative after observing the televising.

CASTING NOTES:

1.) Castings which drain combined curb and gutter, Type II curbing shall be Neenah R-3286-8V or Neenah R-3287-10V or as approved by the Town Engineer. Manholes shall not be used to drain combined curb and gutter, Type II curbing.

2.) Castings which drain roll curb and gutter, Type I curbing shall be Neenah R-3501-TR, or Neenah R-3501-TL or as approved by the Town Engineer. Manholes shall not be used to drain roll curb and gutter, Type I curbing.

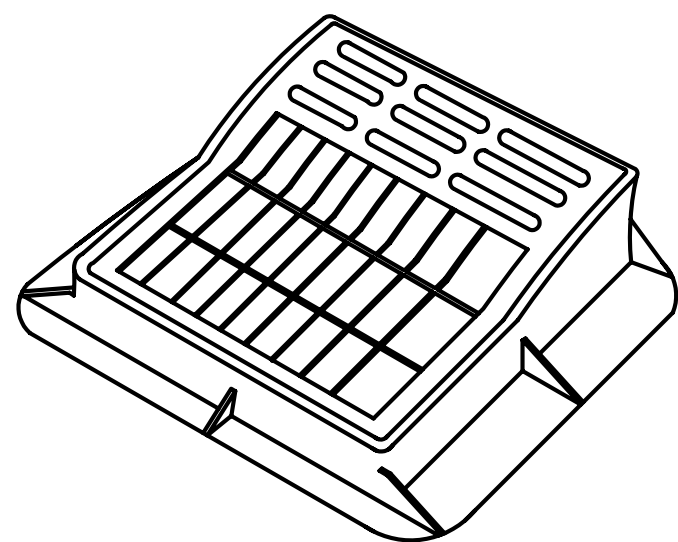
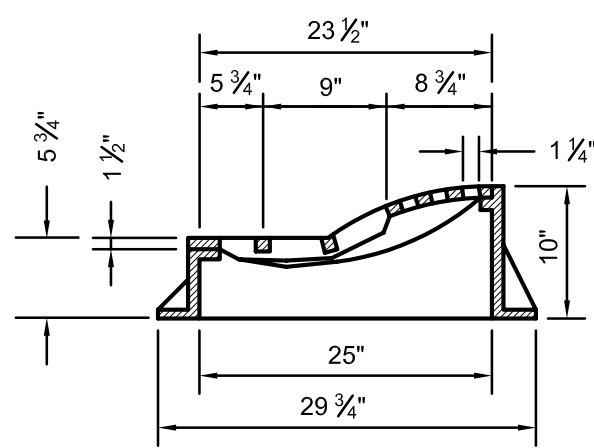
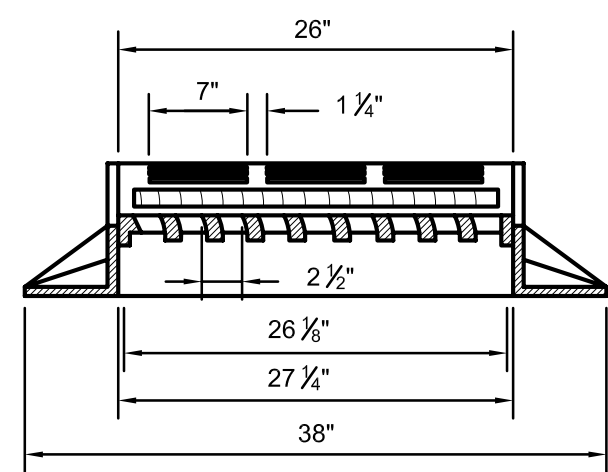
3.) Castings for inlets which drain open pavement areas without curbing shall be Neenah R-3402-E or as approved by the Town Engineer.

4.) Castings for manholes which drain open pavement areas without curbing shall be Neenah R-2501 or as approved by the Town Engineer.

5.) Castings for use on inlets or manholes which drain swales or dry bottom detention basins shall be Neenah R-2560 or as approved by the Town Engineer.

6.) Castings for manholes which do not collect surface water shall be Neenah R-1772-A or as approved by the Town Engineer.

7.) All castings shall be stamped "DUMP NO WASTE".



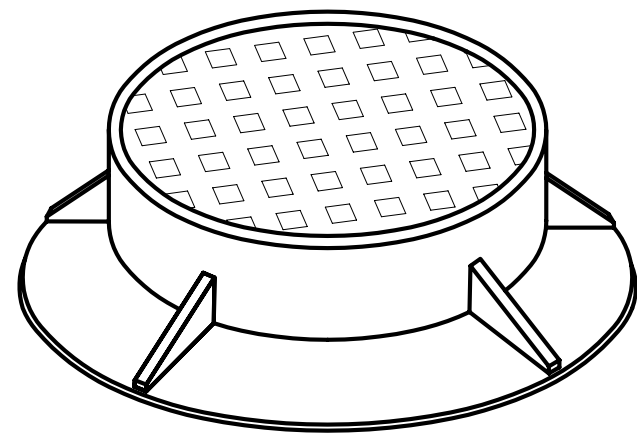
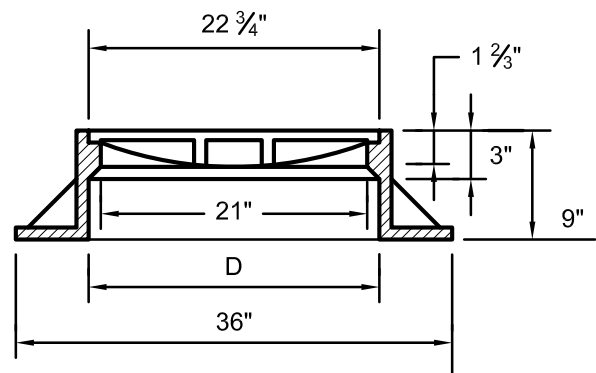
R-3501-T(L&R) NEENAH CURB INLET FRAME, GRATE & CURB BOX DETAIL

CATALOG NO.	D	Wt. Lbs.
R-1772	25"	250
R-1772-A	25"	265

HEAVY DUTY

FURNISHED WITH PLATEN LID, SIMILAR TO R-1706-1

NOTE: ALL CASTINGS SHALL BE STAMPED "DUMP NO WASTE"



STORM MANHOLE R-1772-A WITH CONCEALED PICK HOLES

REVISIONS		
REV. NO.	DESCRIPTION	DATE
1	Various changes in red	4/18/2023

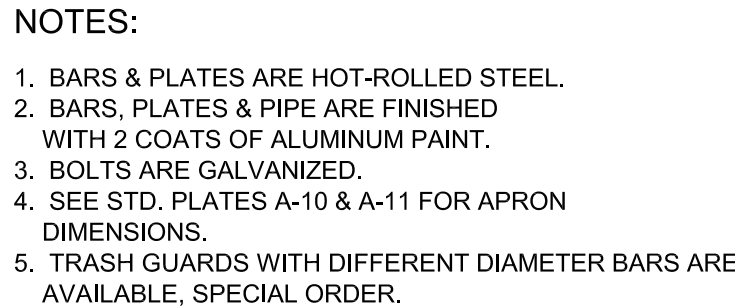


RECOMMEND FOR APPROVAL	<i>Mark J. Witsman</i>	7/12/05
DESIGN ENGINEER		DATE
APPROVED	<i>Ronald D. C. Witsman</i>	7/12/05
PUBLIC WORKS COMMISSIONER		DATE
APPROVED	<i>Mark J. Witsman</i>	7/12/05
TOWN COUNCIL PRESIDENT		DATE

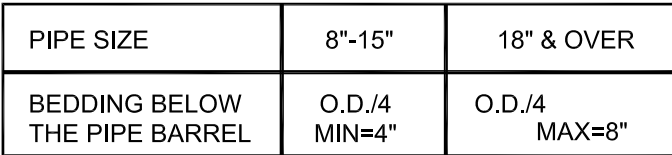
TOWN OF McCORDSVILLE

TOWN STANDARDS
STORM SEWER
STRUCTURE DETAILS

SHEET
6
OF
10




NOT TO SCALE



NOT TO SCALE

NOTES: 1. MANUFACTURE OF END SECTION IS IN ACCORDANCE WITH THE
APPLICABLE PORTIONS OF A.S.T.M. SPECIFICATION C76.

A circular professional engineer seal for Mark J. Witsman. The seal features a rope-like border. Inside the border, the text "MARK J. WITSMAN" is at the top, "REGISTERED" is below it, "No." is in the center, "10100264" is below the number, "STATE OF INDIANA" is below the number, and "PROFESSIONAL ENGINEER" is at the bottom. Two stars are positioned on the left and right sides of the seal.

RECOMMEND FOR APPROVAL  7/12/05
DESIGN ENGINEER DATE

APPROVED  7/12/05
PUBLIC WORKS COMMISSIONER DATE

APPROVED  7/12/05
TOWN COUNCIL PRESIDENT DATE

TOWN STANDARDS STORM SEWER BEDDING DETAILS AND GENERAL NOTES

**SHEET
7
OF
10**

GENERAL NOTES

- 1.) Sanitary sewer pipe of other material not meeting Town of McCordsville Standards shall require the prior written approval of the Town Engineer.
- 2.) The Contractor shall submit information to the Town Engineer showing conformance with these specifications upon request.
- 3.) Forty-eight (48) hours notice shall be given to the Town Engineer prior to the start of sewer construction and prior to any testing.
- 4.) The contractor shall be responsible for verifying that all state highways, city, and county permits have been obtained by the developer prior to start of construction.
- 5.) Backfill around all structures and all cuts under paved areas with B-barrow as defined by current INDOT specifications. Trenches opening within 5-feet of paved roadways shall be backfilled with B-barrow as defined by current INDOT specifications. Backfill under sidewalks shall be B-barrow; unless the walks are constructed a minimum of 6 months after backfill has been in place. The Town of McCordsville may require an analysis of the B-barrow to confirm its compliance with INDOT specifications at the contractor's expense.
- 6.) Water and sewer line crossings and separations shall be in accordance with 327 IAC 3-6-9.
- 7.) Trench shall be opened sufficiently ahead of pipe laying to reveal obstruction, and shall be properly protected and/or barricaded when left unattended.
- 8.) No water shall be permitted to flow into the sanitary sewer system during construction. The contractor shall utilize a pump to keep the water level below the pipe. Pump discharge shall be directed to a storm outlet in accordance with local, state and federal laws and regulations. Any pipe entering existing sewers shall be plugged with screw type mechanical, braced plug and tied in place until such time as all tests on the sewers have been completed and the lines have passed all punch lists.
- 9.) The contractor shall use a laser and target wherever possible to insure proper construction at the planned grade.
- 10.) The contractor shall provide measurements of the slope of the sewer for each manhole section as construction progresses. Such measurements shall be certified by a registered land surveyor or engineer and be available on-site for observation by the Town Engineer. No more than three manhole sections can be constructed in advance of such measurements.
- 11.) The contractor shall be required to furnish the developer's engineer with a set of prints, marked in red pencil, showing actual sewer location and invert, to include lateral location, depth and length. Such asbuilt prints must be received by the developer's engineer before the final contract payment can be authorized. The sanitary sewer laterals and stubs termination shall be indicated on the surface with a 2"x4" wood board or other appropriate marker set immediately above the said termination point.
- 12.) Record drawings shall be provided to the Town Engineer for review and approval. Once approved, two copies and electronic images of the approved record drawings will be provided. The electronic images will be in an acceptable format approved by the Town Engineer. A site plan in state plane coordinates compatible with the Hancock County GIS system will also be provided with the electronic files showing the property lines, easements, streets and right-of-ways and as-built locations of the sanitary sewer, storm sewer and water lines.

SANITARY SEWER PIPE

- 1.) Sanitary sewer pipe between 6 and 15 inches in diameter shall be SDR 35 PVC in accordance with ASTM D3034 and ASTM 2321. Sanitary sewer pipe buried 15 feet or greater shall be SDR 26 PVC in accordance with ASTM D3034. PVC pipe shall have grooved bell and gasket. The pipe shall be made of PVC plastic in accordance with ASTM D1784.
- 2.) Sanitary sewer pipe greater than 15 inches in diameter shall be either:
- a. PVC SDR 35 in accordance with ASTM D3034 and ASTM 2321. PVC pipe shall have grooved bell and gasket. The pipe shall be made of PVC plastic as defined in ASTM D1784. Sanitary sewer pipe buried 15 feet or greater shall be SDR 26 PVC in accordance with ASTM D3034.
- b. Profile sewer in accordance with ASTM F949. The pipe and fittings shall have a minimum cell classification of 12454 in accordance with ASTM D1784. The joints shall be push-on bell and spigot type using elastomeric ring gaskets conforming to ASTM D3212 and ASTM F477. The pipe shall have a minimum stiffness of 46 PSI when measured in accordance with ASTM D2412. Profile sewer pipe is not permitted at depths 15 feet or greater.
- 3.) PVC sewer fittings shall be SDR 26 in accordance with ASTM D3034. Fittings in sizes through 8-inches shall be molded in one piece with elastomeric joints and minimum socket depths as specified in sections 6.2 and 7.3.2. Fittings 10-inches and larger shall be molded or fabricated in accordance with section 7.11 with manufacturers standard pipe bells and gaskets. Gaskets for elastomeric joints shall be molded with a minimum cross-sectional area of 0.20 square inches and conform to ASTM F-477 specification.
- 4.) The minimum slope for sewer acceptance by the Town of McCordsville are:
- | Size of pipe | Minimum constructed slope |
|--------------|---------------------------|
| 8-inch | 0.40% |
| 10-inch | 0.28% |
| 12-inch | 0.22% |
| 15-inch | 0.15% |
| 18-inch | 0.12% |
| 21-inch | 0.10% |
| 24-inch | 0.08% |
- In the event the contractor does not meet the minimum slopes, the sewer section and any other affected sewer sections shall be reconstructed to meet such minimum slopes.

SANITARY SEWER LATERALS OUTSIDE OF THE RIGHT OF WAY/EASEMENT

- 1.) Only approved contractors may install sewer laterals. Contractors must provide proof of liability insurance and a reference list for consideration to be added to the approved list.
- 2.) If working within an existing right-of-way, the contractor must obtain a right-of-way permit from the appropriate local jurisdiction.
- 3.) Contractors are responsible for obtaining all appropriate permits prior to construction. No deviations from the approved plot plan are permitted unless instructed by the Office of Public Works. Immediately notify the office of Public Works of any conflicts or discrepancies noted on the approved plot plan. It is the sole responsibility of the owner to ensure all contractors and subcontractors comply with the approved plot plan. A copy of the approved plot plan is to be provided to the Inspector at the time of inspection.
- 4.) The portion of the lateral installed from the right-of-way/easement to the building shall be inspected by the Office of Public Works prior to being backfilled.
- 5.) Lateral inspections shall be scheduled forty-eight (48) hours in advance with the Office of Public Works.
- 6.) A 6" diameter pipe Type I clean out shall be installed 3' away from building. A threaded plug shall be used to ensure the pipe is 100% watertight. For laterals greater than 100 LF as measured along the pipe, clean outs shall be installed at the right-of-way or property line or at 100 feet increments to provide access every 100 feet.
- 7.) Clean outs are not to be installed in sidewalks, driveways, or any other paved or unpaved traffic areas or pedestrian paths.
- 8.) All clean outs except within 3 feet of the building are to be Type II cleanouts.
- 9.) The connection of the building plumbing to the lateral shall be made with a fernco coupling within three (3) feet of the building before the cleanout except when the building has a basement. If the connection is made at the basement and there is not an adjacent slab or craw space, then a glued joint connection shall be made.
- 10.) The connection point shall not be made under porches or foundations.
- 11.) The fernco coupling shall be sealed watertight using steel band clamps. The piping on either side of the connection point shall be aligned and have no offsets or angles.

SANITARY SEWER LATERALS - GENERAL NOTES

- 1.) Laterals are to be constructed to the right-of-way/easement line and plugged tight with a braced plastic disc or cap capable of withstanding a low pressure air test without leakage. Only after the sanitary sewer has been tested and accepted by the Town Engineer is further installation of the laterals outside the right-of-way/easement permitted.
- 2.) Normal lateral slope is 1/4" per foot. Minimum lateral slope is 1/8" per foot. Any areas found not to comply with the minimum slope shall be removed and reinstalled.
- 3.) Lateral pipe shall be a minimum of 6" diameter and shall be SDR 35 PVC in accordance with ASTM D3034 and ASTM 2321. Laterals with any portion buried 15 feet or greater shall be SDR 26 PVC in accordance with ASTM D3034 to the terminus point either the right-of-way or easement line. PVC pipe shall have grooved bell and gasket. The pipe shall be made of PVC plastic conforming to ASTM D1784. Size and conformance shall be clearly labeled on pipe for inspection.
- 4.) All PVC sewer fittings shall be SDR 26 in accordance with ASTM D3034. Fittings shall be molded in one piece with elastomeric joints and minimum socket depths as specified in sections 6.2 and 7.3.2. Gaskets for elastomeric joints shall be molded with a minimum cross-sectional area of 0.20 square inches and conform to ASTM F-477 specification.
- 5.) All sewer laterals shall be bedded the same as the main line sewer. A minimum D/4 or 6-inches of compacted #8 stone under the pipe, 6-inches on either side of the pipe, and 12" above the pipe are required.
- 6.) Laterals are not to be installed under driveways.
- 7.) Full depth granular backfill is required for the lateral trench in areas within five (5) feet of drive ways, sidewalks or other traffic areas.
- 8.) Laterals are to be traced along the top of the pipe with a minimum size of 14 gauge wire from the wye to the clean out within three (3) feet of the building and extended above grade. The contractor will install the tracer wire utilizing a method does not require any splices in the tracer wire. The tracer wire will be mounted to the top of the pipe in at least three locations along each stick of pipe. Any splices that become necessary during construction will be sealed water tight.
- 9.) Laterals will be separated from water mains and water service lines by ten (10) feet when measured horizontally from the outside edge of the lateral to the outside edge of any existing or proposed water mains or water service lines except when crossing water mains or water service lines which shall be separated by eighteen (18) inches when measured vertically. Crossings must be at a minimum angle of 45 degrees.

SANITARY MANHOLES AND CASTINGS

- 1.) All sanitary manholes shall be precast concrete manholes in accordance with ASTM C-478 and section 720. O-rings shall conform to C-443. Kent seal or approved equal shall also be applied to all joints and between riser rings and castings. Manhole step spacing shall be no more than 16-inches.
- 2.) The casting elevations are set by plan. However, the castings are to be adjusted in the field by the Town's representative should a discrepancy occur between plan grade and existing grade. A new manhole ring and cover shall be installed to establish grade. Maximum height of adjusting rings from the top of the cone to the bottom of the casting shall be 12-inches.
- 3.) Butyl rubber coating shall be applied around each manhole joint from 6-inches above to 6-inches below each joint. The appropriate primer shall be applied prior to applying the double row of kent seal. Each manhole joint will then be wrapped four times with minimum 15 inch wide 80 gage (0.8 mil) polyethylene plastic stretch wrap. Inside joints to be filled with non-shrink grout or precoat plug material.
- 4.) The manhole chimneys, including all riser rings shall be sealed the same as the manhole joints. The butyl rubber and plastic stretch wrap shall extend over the flange of the casting.
- 5.) Manhole castings shall be East Jordan casting 1022-2 or approved equal with a heavy duty self-sealing lid stamped "SANITARY SEWER." Waterproof castings shall be East Jordan casting 1022-2 WT with a heavy duty lid stamped "SANITARY SEWER" or approved equal.

TESTING

- 1.) Manholes shall be air tested for leakage in accordance with ASTM C1244-93, standard test method for concrete sewer manholes by the negative air pressure (vacuum) test.
- a. Installation and operation of vacuum equipment and indicating devices must be in accordance with manufacturer's recommendations and performance specifications which have been provided by the manufacturer and accepted by the engineer.
- b. With the vacuum tester set in place:
1. Using a plate testing device, connect the vacuum pump to the outlet port with the valve open.
2. Draw a vacuum of ten (10) inches of hg. And close the valve.
- c. Accepted standards for leakage will be established from the elapsed time for a negative pressure change from ten (10) inches to nine (9) inches of mercury. The maximum allowable leakage rate for a four (4) foot diameter manhole must be in accordance with the following:
- Minimum elapsed time for a manhole depth pressure change of 1 inch hg
- | | |
|-----------------------|------------|
| 10 feet or less | 60 seconds |
| >10 feet but <15 feet | 75 seconds |
| >15 feet | 90 seconds |
- For manholes five (5) feet in diameter, add an additional fifteen (15) seconds and for manholes six (6) feet in diameter, add an additional thirty (30) seconds to the time requirements for four (4) foot diameter manholes.
- d. If manhole joint sealants are pulled out during the vacuum test, the manhole must be disassembled and the joint sealants replaced.
- e. Manholes will be subject to visual inspection with all visual leaks being repaired.
- 2.) All sanitary sewer lines upon completion will be required to pass a low pressure air test. The test shall be conducted according to ASTM 1417-92, and witnessed by a representative of the Town of McCordsville. The testing shall be in accordance with Table 1. Add 0.5 psig for each foot of water above the sewer line being tested.
- 3.) Deflection tests shall be performed on all flexible" pipe after the final backfill has been in place at least 30 days. No pipe shall exceed a vertical deflection of 5% deflection test results. ("the following are considered non-flexible pipes: concrete pipe, ductile iron pipe, and cast iron pipe). The deflection test shall be performed with a nine-point mandrel. Proving rings shall be available.
- 4.) All sanitary sewer lines upon completion and six months prior to the expiration of the maintenance bond will be televised. The sanitary sewer lines will also be cleaned if necessary in the judgment of the Town's representative after observing the televising tapes.
- 5.) All testing shall be observed by a representative of the Town of McCordsville.

- For manholes five (5) feet in diameter, add an additional fifteen (15) seconds and for manholes six (6) feet in diameter, add an additional thirty (30) seconds to the time requirements for four (4) foot diameter manholes.
- d. If manhole joint sealants are pulled out during the vacuum test, the manhole must be disassembled and the joint sealants replaced.
- e. Manholes will be subject to visual inspection with all visual leaks being repaired.
- 2.) All sanitary sewer lines upon completion will be required to pass a low pressure air test. The test shall be conducted according to ASTM 1417-92, and witnessed by a representative of the Town of McCordsville. The testing shall be in accordance with Table 1. Add 0.5 psig for each foot of water above the sewer line being tested.
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- 4.) All sanitary sewer lines upon completion and six months prior to the expiration of the maintenance bond will be televised. The sanitary sewer lines will also be cleaned if necessary in the judgment of the Town's representative after observing the televising tapes.
- 5.) All testing shall be observed by a representative of the Town of McCordsville.

OIL/GREASE TRAP REQUIREMENTS

- 1.) All new commercial of industrial entities, which either generate and/or waste oil, grease or their by-products, shall construct a 1,000 gallon (minimum) grease trap. The design engineer shall submit detailed calculations for size justification of the trap. Calculations shall be accompanied with references, specifically denoted origin of sizing calculation method.
- 2.) Toilets, urinals and other similar fixtures shall not waste through the grease interceptor. All other waste shall enter through the grease interceptor, through the inlet pipe only.
- 3.) The grease interceptor and grease trap shall be sized such that it is easily accessible at all times for inspection/sampling and cleaning. The grease trap shall have a minimum of two (2) compartments with fittings designed for grease interception.
- 4.) The oil/ grease trap shall be located outside the building and at a distance far enough to allow soluble grease/oil to become insoluble.

SPECIFICATION TIME REQUIRED FOR A 0.5 PSIG PRESSURE DROP
FOR SIZE AND LENGTH OF PIPE INDICATED FOR Q=0.0015

1 Pipe Diameter (in.)	2 Minimum Time (sec)	3 Length For Minimum Time (ft)	4 Time for Longer Length (sec)	Specification Time for Length (L) Shown (min:sec)							
				100 ft	150 ft	200 ft	250 ft	300 ft	350 ft	400 ft	450 ft
8	3:47	298	0.760 L	3:47	3:47	3:47	3:47	3:48	4:26	5:04	5:42
10	4:43	239	1.187 L	4:43	4:43	4:43	4:56	5:56	6:55	7:54	8:54
12	5:40	199	1.709 L	5:40	5:40	5:42	7:07	8:32	9:58	11:23	12:49
15	7:05	159	2.671 L	7:05	7:05	8:54	11:07	13:21	15:34	17:48	20:02
18	8:30	133	3.846 L	8:30	9:37	12:49	16:02	19:14	22:26	25:38	28:51
21	9:55	114	5.235 L	9:55	13:05	17:27	21:49	26:11	30:32	34:54	39:16
24	11:23	100	6.846 L	11:23	17:07	22:49	28:31	34:14	39:56	45:38	51:21

REVISIONS		
REV. NO.	DESCRIPTION	DATE

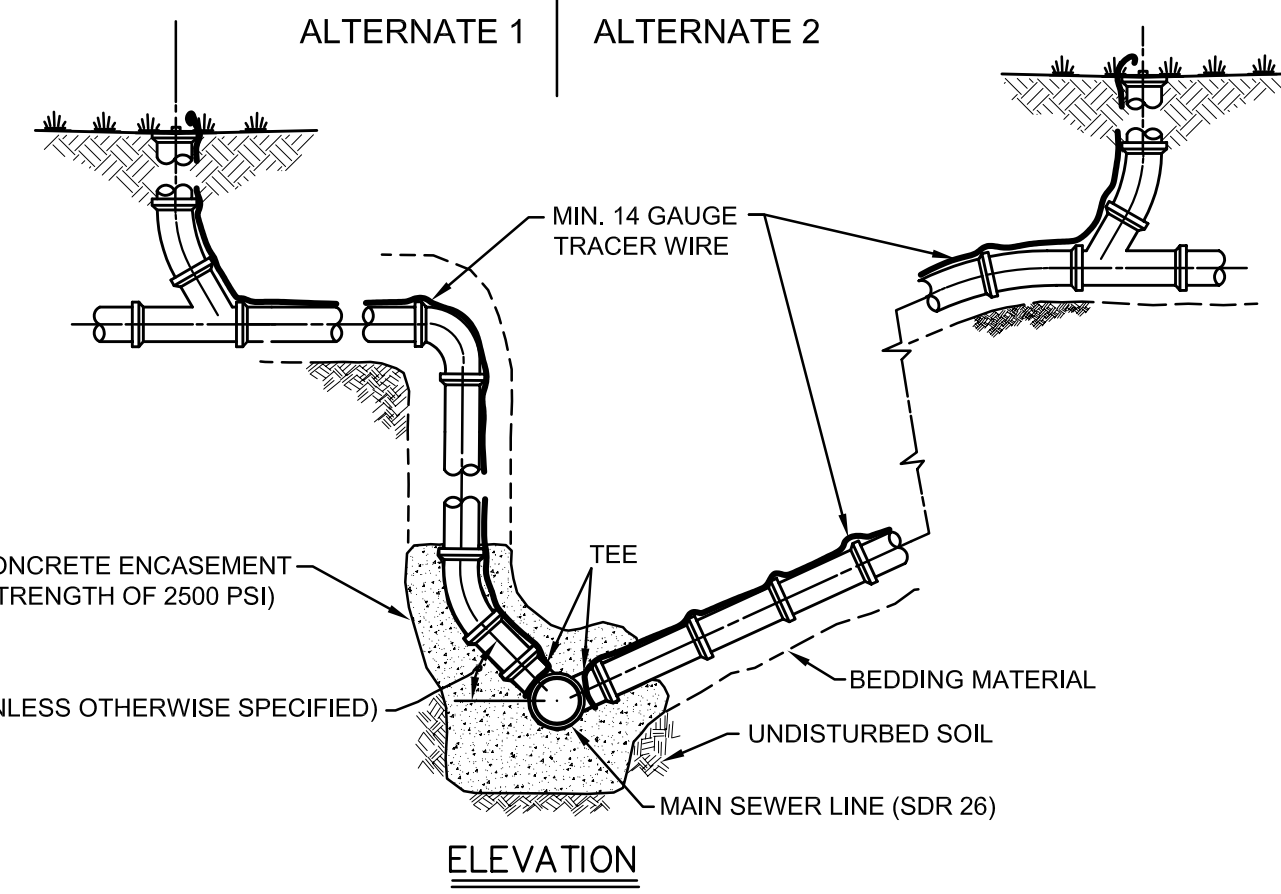
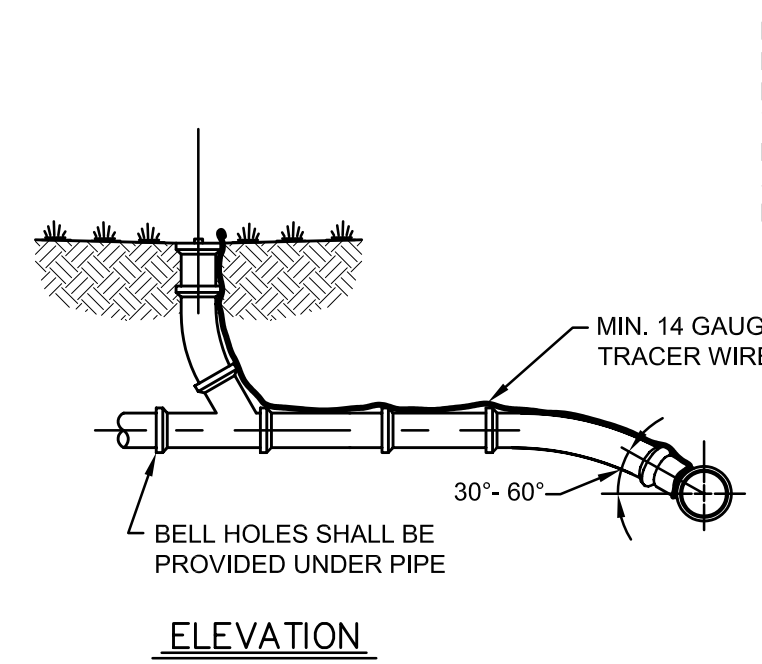
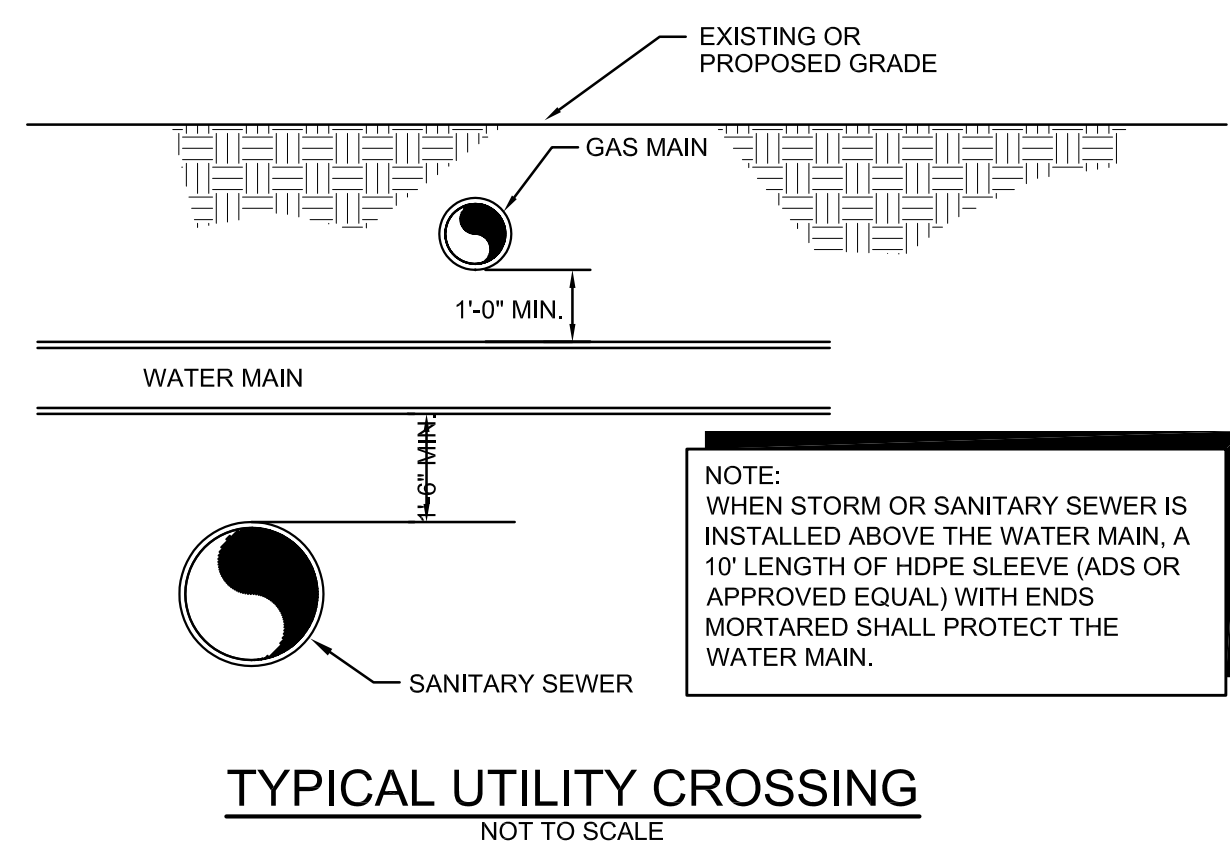
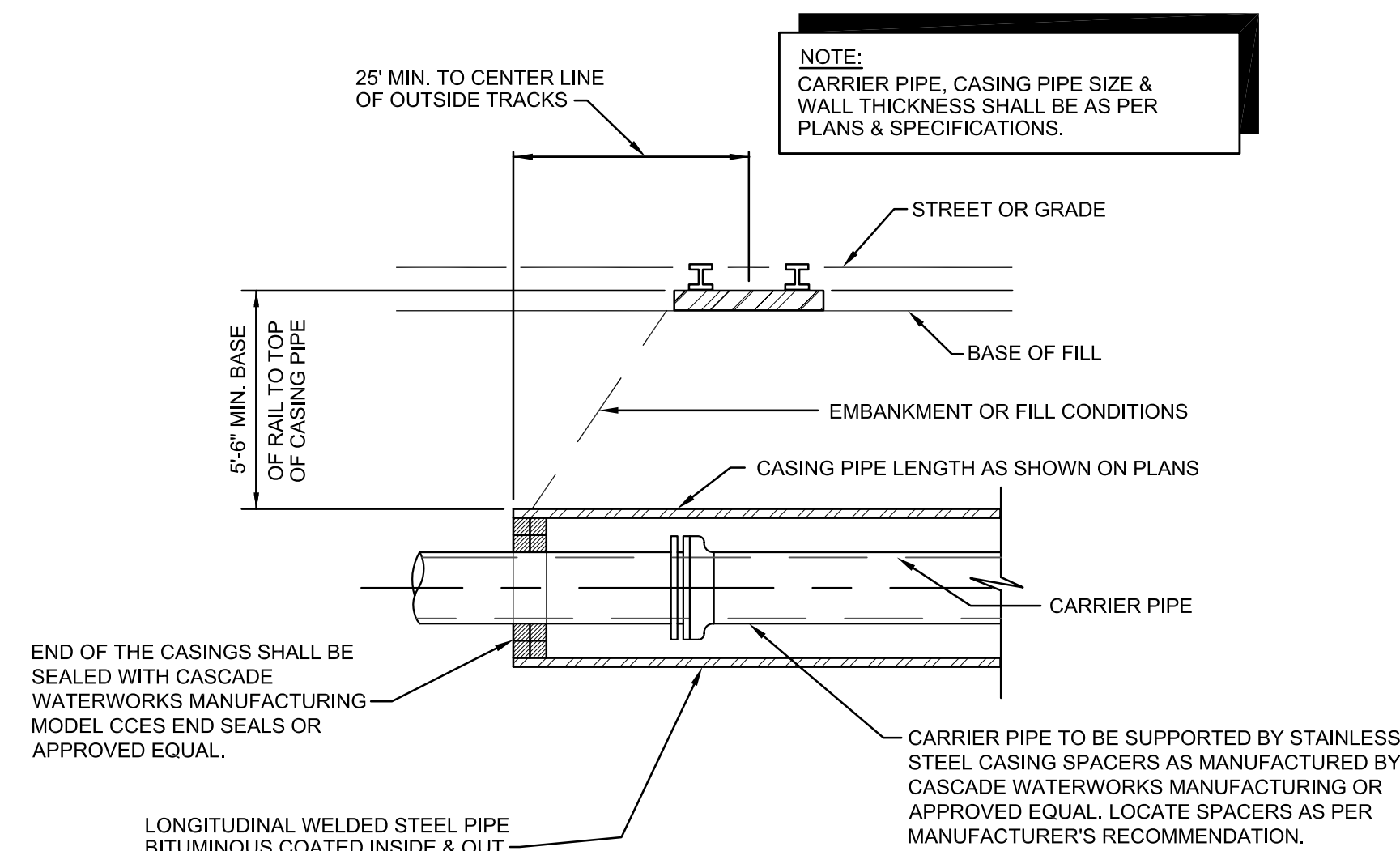
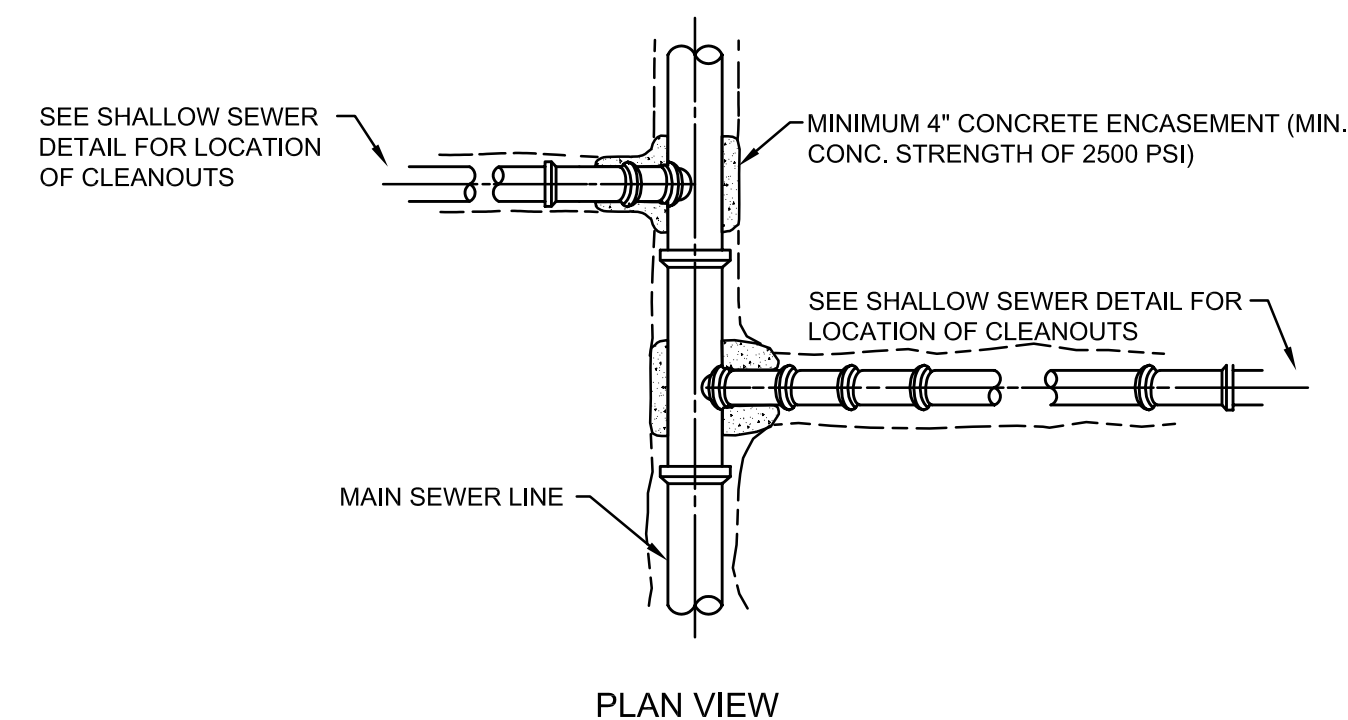
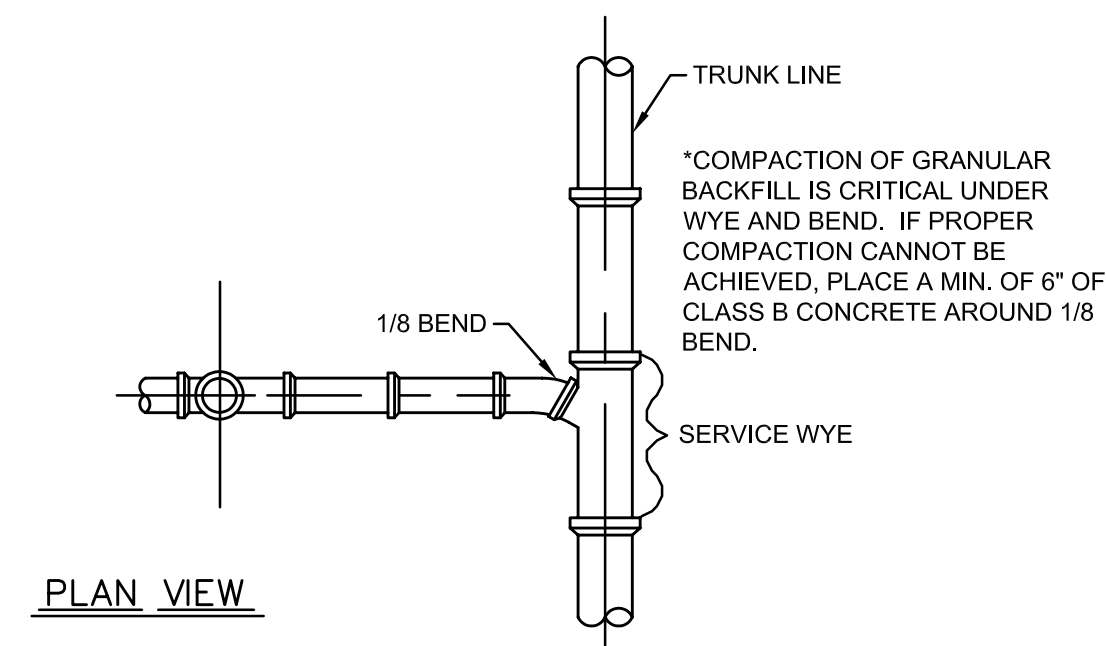
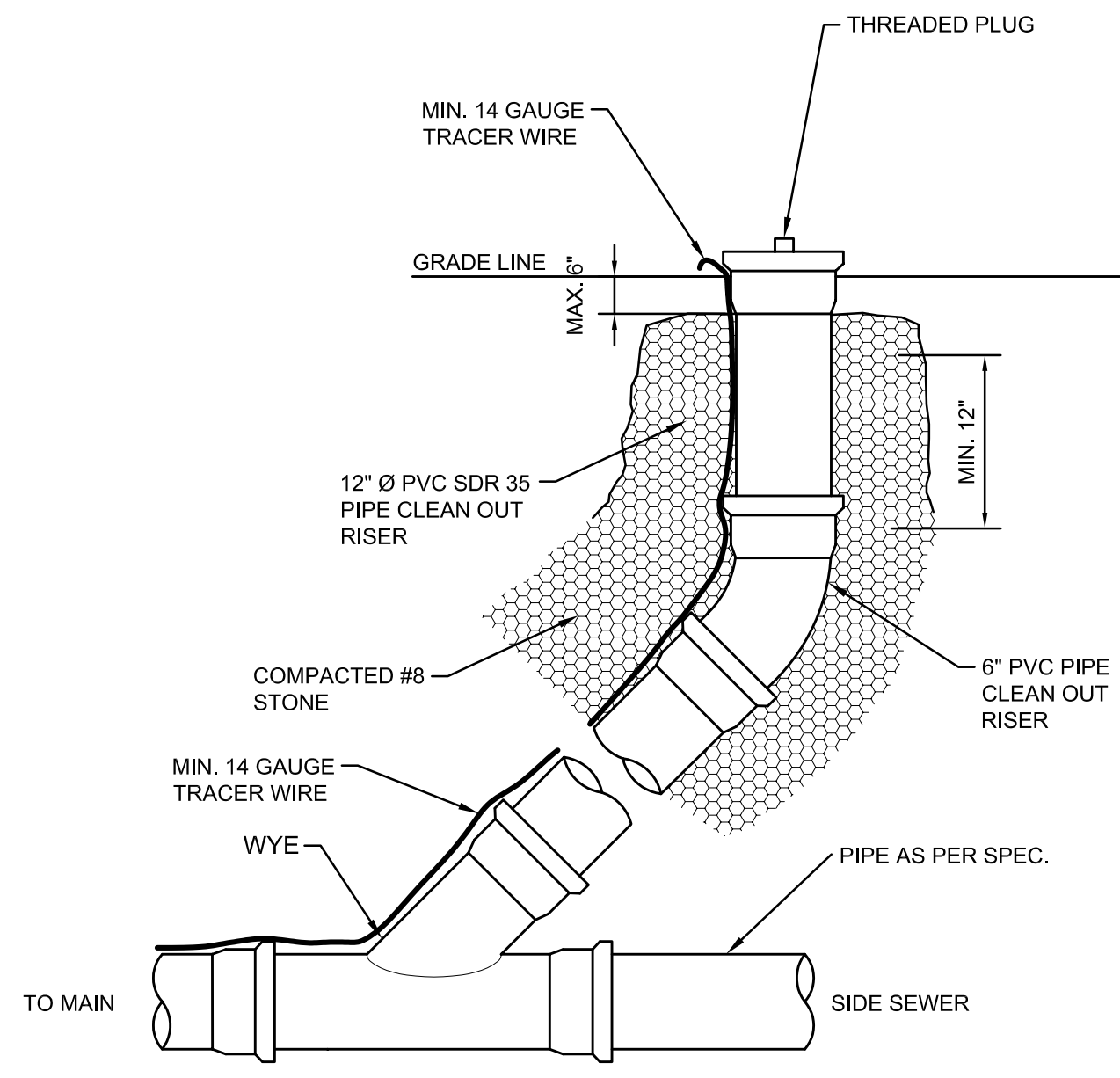
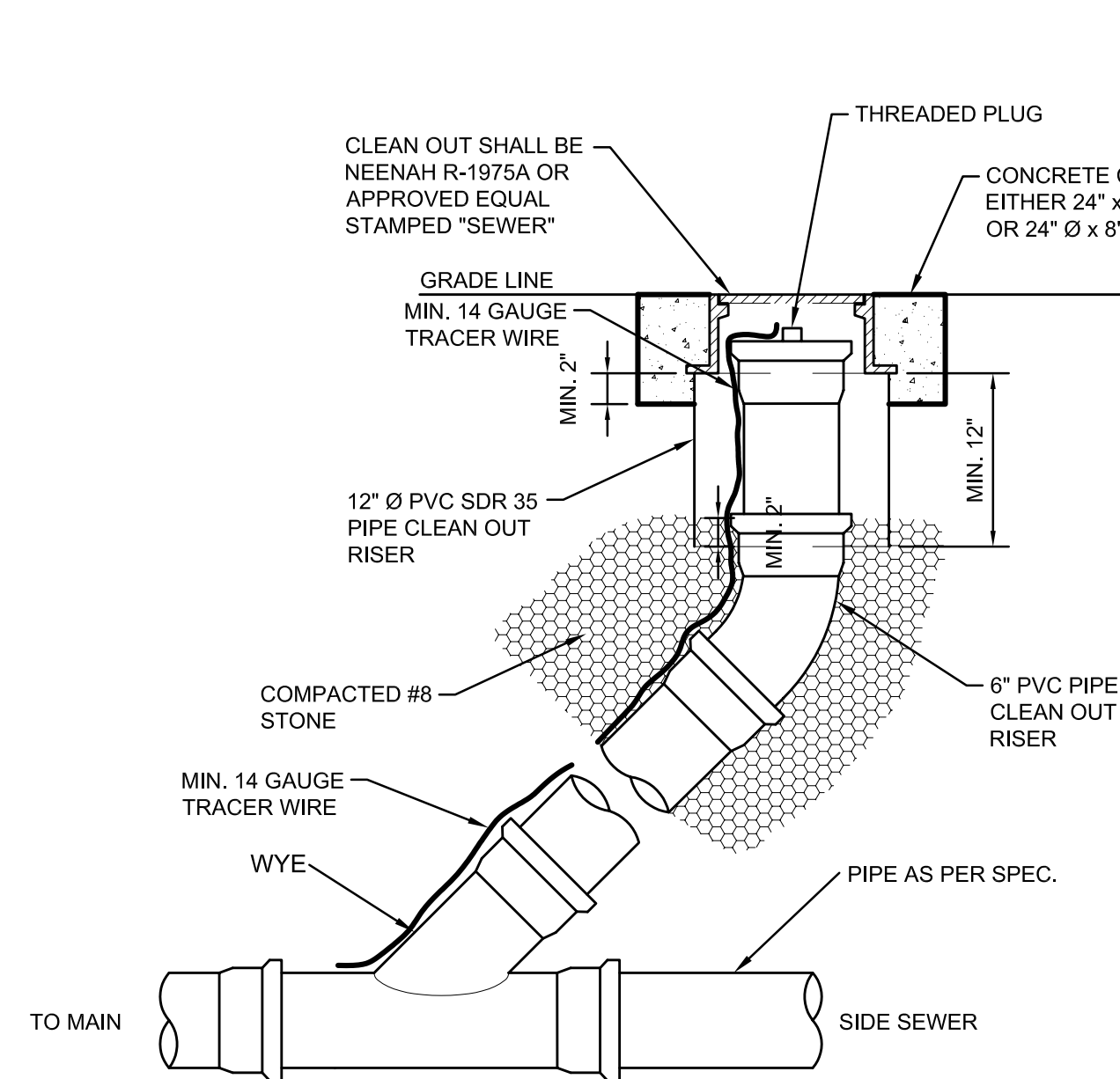
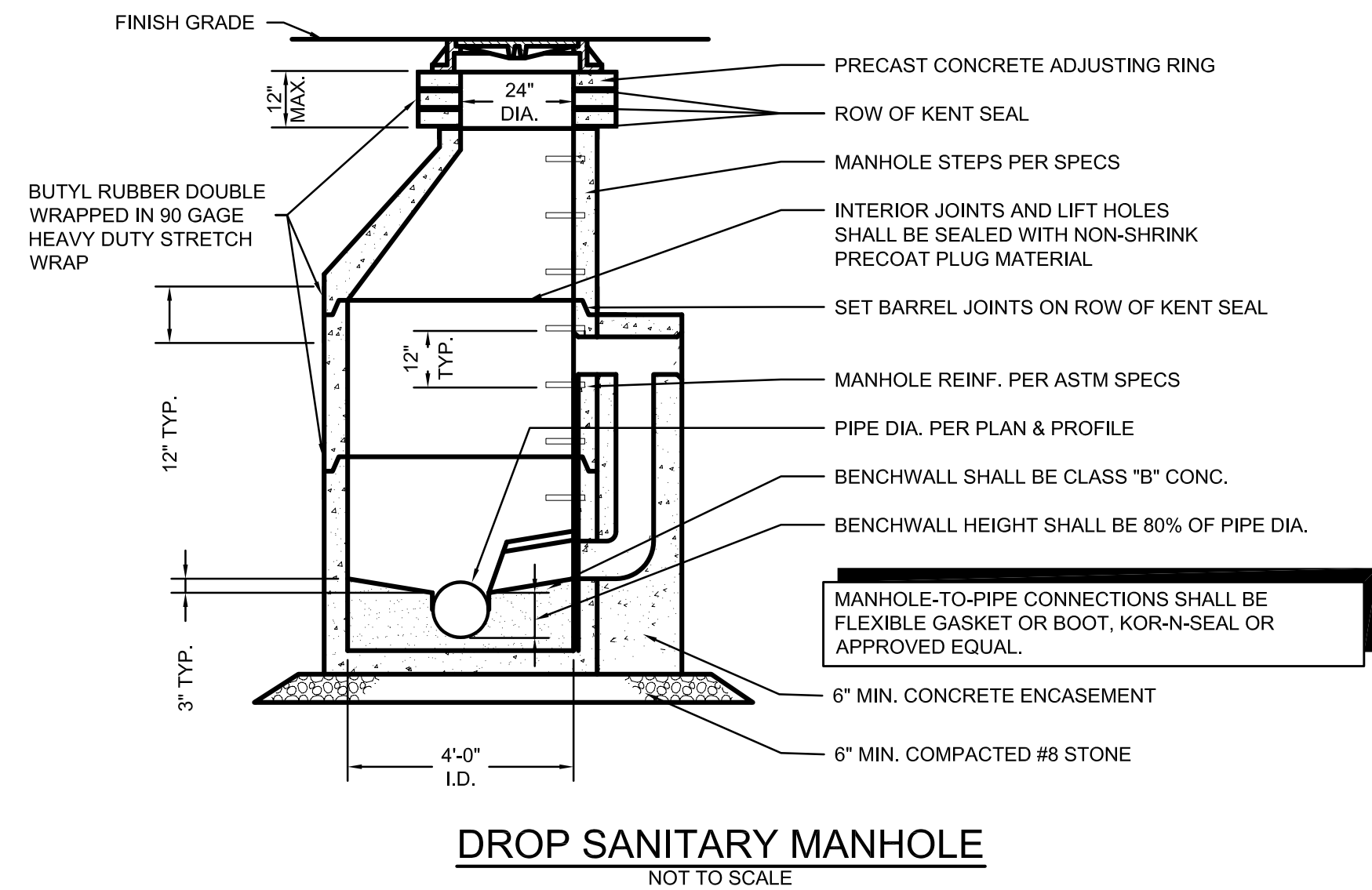
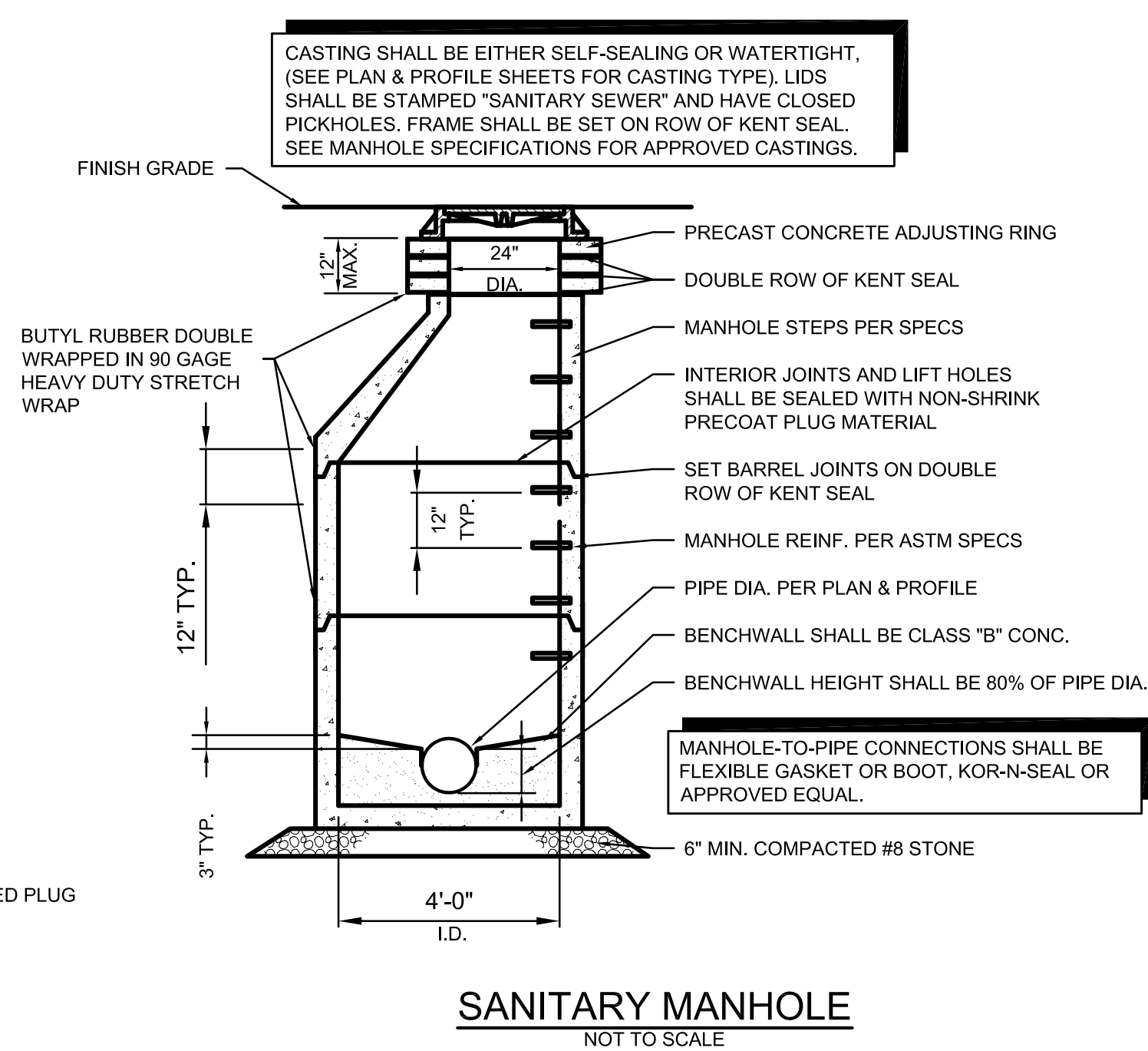
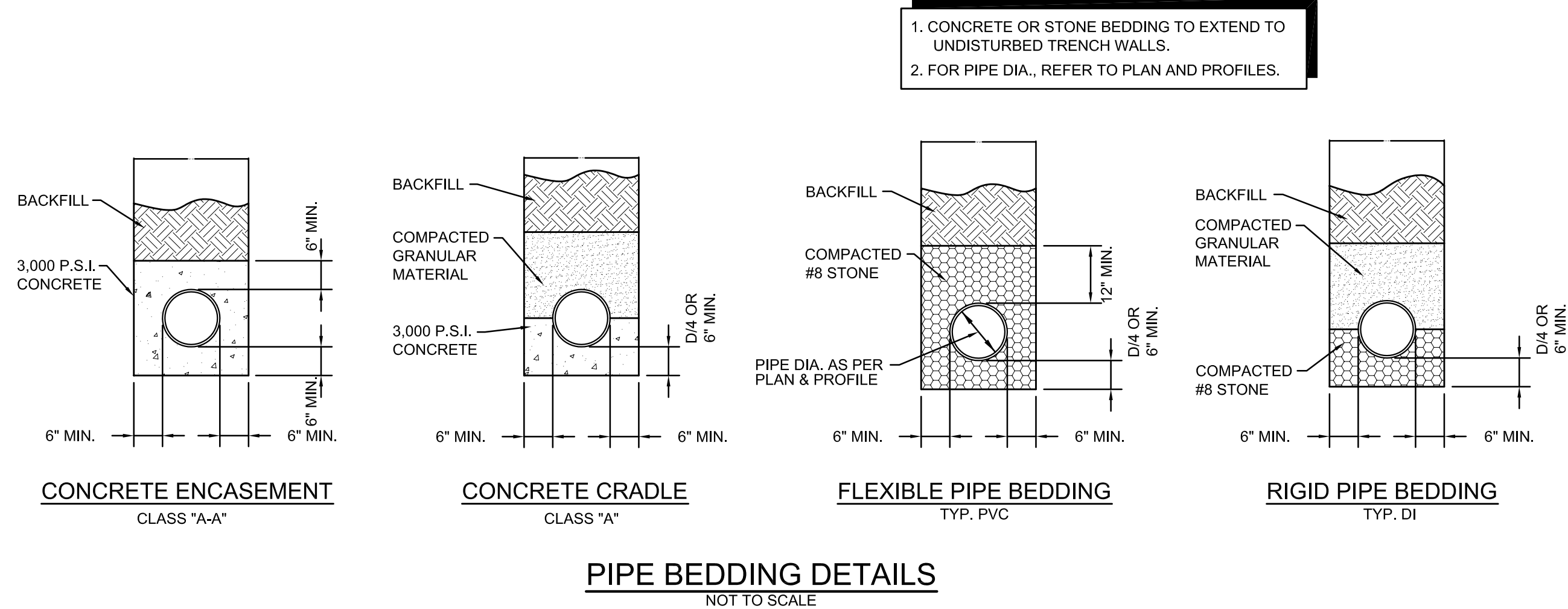


RECOMMEND FOR APPROVAL		7/12/05 DATE
APPROVED		7/12/05 DATE
APPROVED		7/12/05 DATE

TOWN OF McCORDSVILLE

TOWN STANDARDS
SANITARY SEWER
SPECIFICATIONS

SHEET
8
OF
10



SERVICE CONNECTION FOR SHALLOW SEWERS
LESS THAN 15' DEEP

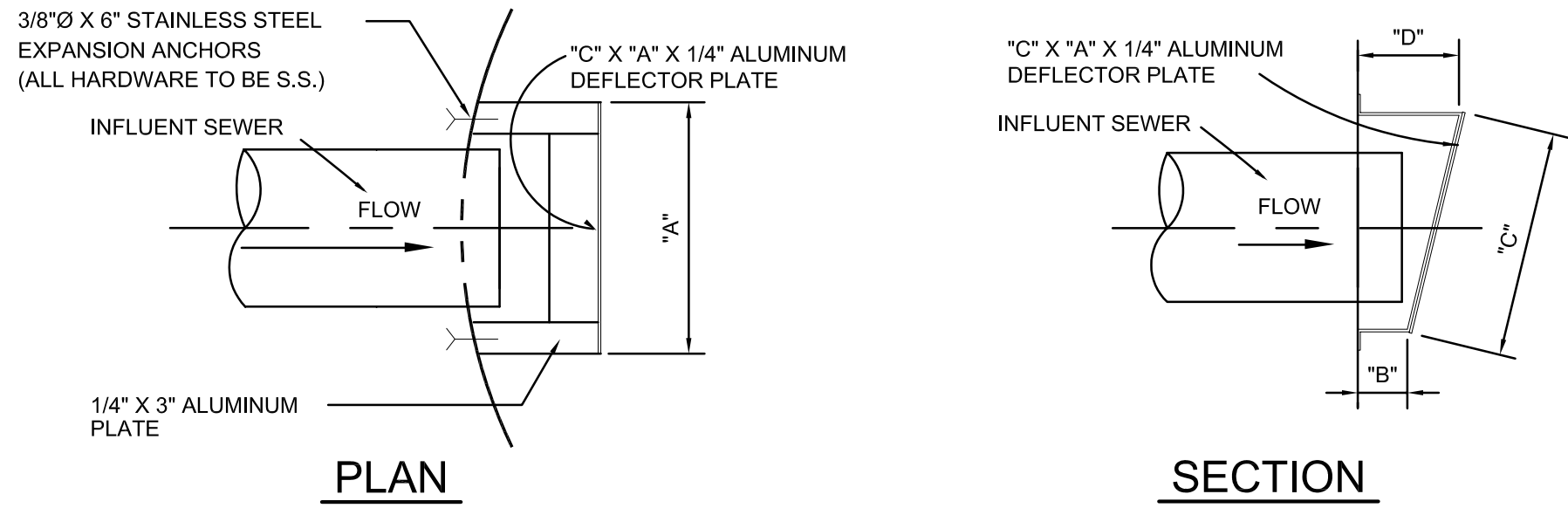
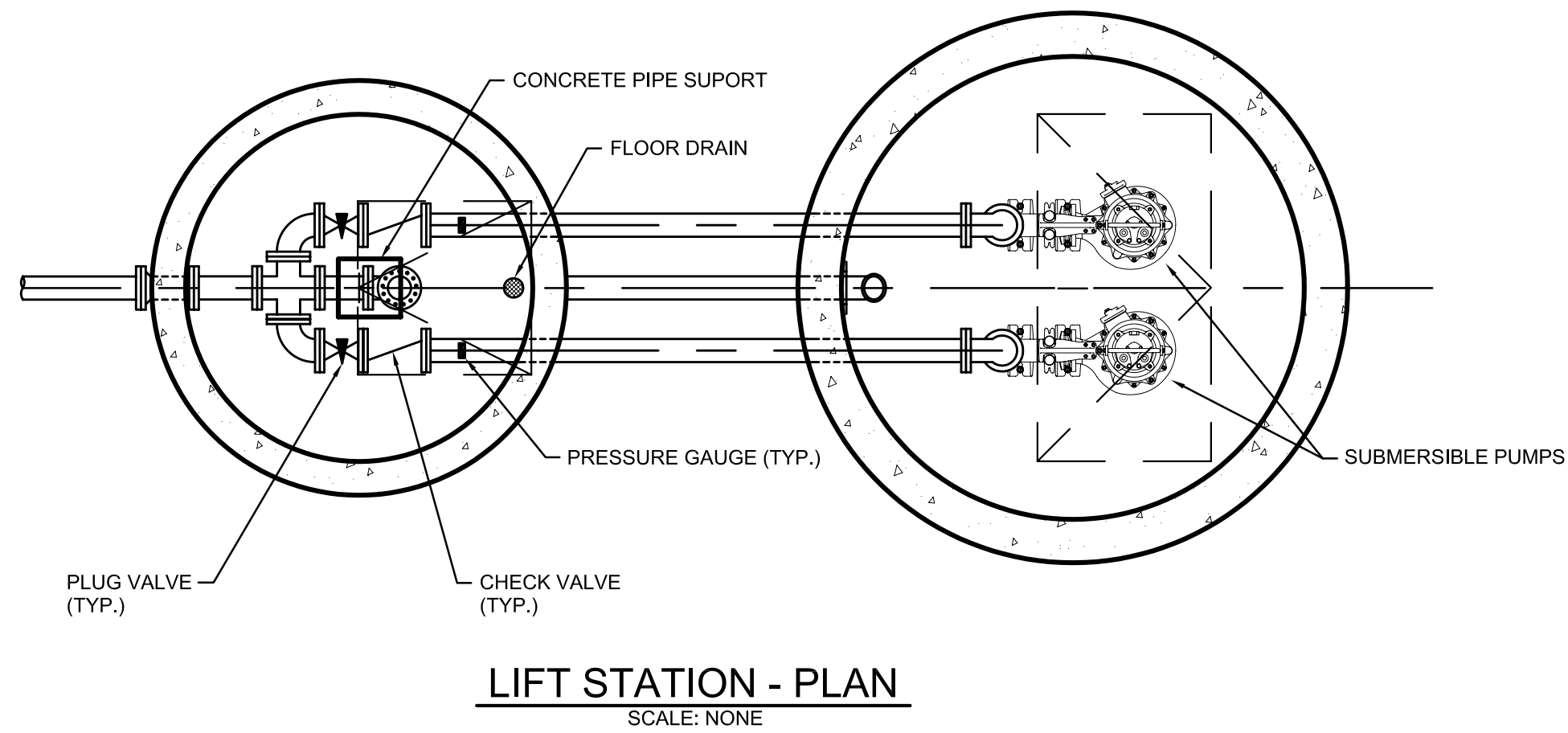
SERVICE CONNECTION FOR DEEP SEWERS (2 ALTERNATIVES)
15' DEEP AND OVER

NOTE:
1. ALL WORK SHALL BE IN ACCORDANCE WITH THE I.N.D.O.T. STANDARD SPECIFICATIONS. WHERE NO PROCEDURES FOR A PARTICULAR PORTION OF THE WORK ARE GIVEN, THE RECOMMENDATIONS OF THE HORIZONTAL EARTH BORING AND PIPE JACKING MANUAL OR THE AMERICAN RAILWAY ENGINEERING ASSOCIATION SHALL BE FOLLOWED.

REVISIONS		
REV. NO.	DESCRIPTION	DATE



RECOMMEND FOR APPROVAL: *Mark J. Witsman* 7/12/05
DESIGN ENGINEER DATE
APPROVED: *Ronald D. Crider* 7/12/05
PUBLIC WORKS COMMISSIONER DATE
APPROVED: *Mark J. Witsman* 7/12/05
TOWN COUNCIL PRESIDENT DATE



MATERIALS SCHEDULE				
INFLUENT SEWER I.D.	"A"	"B"	"C"	"D"
8"-10"Ø	19"	5"	13"	10"
10"-14"Ø	23"	5"	18"	10"
14"-18"Ø	27"	5"	23"	10"
18"-22"Ø	31"	5"	28"	10"
22"-26"Ø	35"	5"	37"	10"

- GENERAL NOTES
- Actual lift station dimensions, control settings, & pump selection to be indicated by the design engineer's certification sheet.
 - Pumps "A" and "B" shall be identical, centrifugal, submersible, solids handling, non-clog design capable of handling 3" sphere solids, fibrous material, sludge, and material found in typical raw sewage. Fit replaceable bronze wear ring to volute. Pumps shall be **Flygt**, Hydromatic or approved equal. Manufacturer shall warrant the pumps for five years after installation. **Barnes**.

All mating surfaces intended to be watertight shall be machined and fitted with nitrile rubber o-rings with sealing complete when metal-to-metal contact is made, resulting in controlled compression of o-rings without specific torque limit. Fasteners shall be 316 S.S.

Mechanical shaft seal system running in an oil reservoir shall have separate, constantly lubricated lapped seal faces. The lower seal unit between media and oil reservoir shall consist of one stationary seat and one rotating ring held in place by its own spring. The rotating seat ring and the stationary seat ring shall be made of Tungsten-Carbide. The lower seal shall be removable without disassembling the seal chamber. The upper seal between seal chamber and motor shall be of the same design with its own spring. Seals shall be maintenance free, but shall be easily inspectable.

The lift station control panel shall be stainless steel construction, NEMA 4X rating mounted on an aluminum pedestal. The control cabinet shall house the following controls and indication: Warning lights for each pump, Indicator lights, Common alarm, H-O-A switches, Silence button, Pump alternator, Warning reset buttons, Relays, Heater, Surge protection, Phase monitoring, Hour meters, and a GFI 110 volt, single phase convenience outlet. Lower seal failure alarm shall be engaged by seal failure sensor provided in the seal chamber, which senses water intrusion through lower seal. A mini-float in the motor chamber which signals pump shutdown and alarm upon water intrusion through upper seal may be acceptable when approved by Town of McCordsville.

Over temperature alarm and pump shutdown shall be engaged by heat sensor attached to the motor windings. Motor winding and stator lead insulation shall be class F with maximum temperature capability of 155 degree C. Housing shall be filled with High-Dielectric Oil. Air filled housing may be acceptable when approved by Town of McCordsville. Pump and motor shall be designed to operate partially or fully submerged in pumped media without the use of cooling jackets.

Rail system shall enable the easy removal of the pump without the need for a person to enter the wet well. A non-corrosive FRP I-beam or schedule 40 stainless steel guide rails shall be provided for each pump. The guide rail shall be supported at the bottom by the discharge elbow, aligned perfectly plumb and securely affixed to access frame. One intermediate guide rail support is required for each 9' of guide rail length.

- Check valve shall use packing material to seal the integral shaft or hinge pin. O-ring side plugs and O-ring shall not be used to seal integral shaft or hinge pin. Check valve shall be provided with bolted covers for easy access to the discs and shall be outside adjustable weight & Lever and shall be Clow F-5382 or approved by Town of McCordsville.
- Provide sufficient lift chain, float mounting cable, and pump power & control cable to enable non-spliced field adjustment. 304L stainless steel lift chain w/ 4:1 safety factor shall have a minimum workload limit of 1100 pounds. Pump power & control cables shall be suitable for submersible pump applications and this shall be indicated by a code/legend permanently embossed on the cable. Provide sleeve and pin on pump control cable and locate on bracket near hatch.
- Plug valve shall be hand lever operated and shall be Dezurik Fig. 118, Clow F-5412, or Town of McCordsville approved equal.
- Pressure gauge shall be Terrice Model 450 LFB or Town of McCordsville approved equal. Drill & tap run of pipe to install pressure gauge.
- Piping not within 2 feet of wet well and valve pit shall be DI Class 53, PVC ASTM D2241 SDR 21, PVC AWWA C900 or C905, or Town of McCordsville approved equal.
- Piping in and within 2 feet of wet well and valve pit shall be class 53 flanged ductile iron pipe.
- Piping, valves, and fittings in wet well and valve pit shall be factory primed Tnemec series 140 - 1211 to a dry film thickness of 5.0 to 11.0 mils and shall be field painted with Tnemec series 69 to a dry film thickness of 5.0 to 6.0 mils.

- Lift station and valve pit manholes shall be pre-cast concrete in accordance with ASTM C-478, with rubber gaskets equal to ASTM-443 with double row of 1/2" Hamilton Kent-Seal Extrudable Preformed Gasket material or Town of McCordsville approved equal. Exterior joints to have butyl rubber applied over the joint to a minimum of 1'-0" above and below the joint. Interior joints are to be sealed with non-shrink grout or precoat plug material.
- Valve pit shall be constructed on undisturbed soil or compacted granular material compacted with ½ inch nominal size to 95% standard proctor density.
- Horizontal projections from precast integral base and riser may be required to enable the weight of the vertical soil ring above the projection to resist buoyancy forces. See design engineer's certification sheet.
- Camlock flanged coupler and dust cap shall be used within valve vault. Camlock coupling and eccentric plug valve on by-pass line shall be 6" diameter with transition to force main size occurring with concentric reducer placed on top of base elbow. Fix operating nut for eccentric plug in vertical position to enable wrench operation from surface. Layout of all valve vault fittings and equipment to be based upon by-pass line being up close to hatch opening as shown.
- Aluminum hatches shall be Bilco, Halliday or Town of McCordsville approved equal. Leaf shall be ¼" aluminum diamond plate live load rated to 300PSF. Access frames and covers shall be 1/4 inch thick one-piece, mill finish, extruded aluminum frame, incorporating a continuous concrete anchor. All surfaces contacting concrete shall have a bituminous coating. Hatch shall be provided with type 316 S.S. hardware throughout, compression spring operators, automatic hold-open arm with release handle, and non-corrosive locking bar used in conjunction with a Town of McCordsville supplied padlock.

- Sewer connection to wet well shall be KOR-N-SEAL, A-LOK, DURA-SEAL, or Town of McCordsville approved equal.
- Force main penetrations of wet well shall be KOR-N-SEAL, A-LOK, DURA-SEAL, or Town of McCordsville approved equal.
- Automatic pump control system shall include all necessary items and appurtenances, which might normally be considered a part of a complete system. System shall be supplied by one manufacturer, shall be factory assembled, wired and tested, and shall be per complete electrical drawings and instructions. Major components and sub-assemblies shall be identified as function with laminated, engraved, bakelite nameplates. System shall be built in a NEMA 4X S.S. enclosure suitable for the specified horsepower and voltage of the pumps. The outer door of the panel shall be a hinged dead front with provisions for padlocking. Inside shall be a separate hinged panel to protect all electrical components, H-O-A switches, run lights, circuit breakers, etc., mounted such that only the faces protrude through said panel with no wiring fixed to said panel. The manufacturer shall warrant the control center for one year after installation covering 100% parts and labor.

Provide the services of a factory-trained, qualified representative to inspect, to adjust, and to place the system in trouble-free operation and to instruct the operating personnel in the proper operation and care of the system.

All major components of control center shall be available from local sources. Pump manufacturer shall accept the control center in writing to ensure unit responsibility and warranty.

Provide a disconnect switch housed in a separate NEMA 4X S.S. enclosure with external operation handle capable of being locked in the "on" position. Provide 480 volt, 200 amp, 4 wire weatherproof receptacle, Crouse Hinds AR204 or equal, to match plug on existing portable generator.

Provide a Omni-site.net Crystall WM housed within the NEMA 4X control panel.

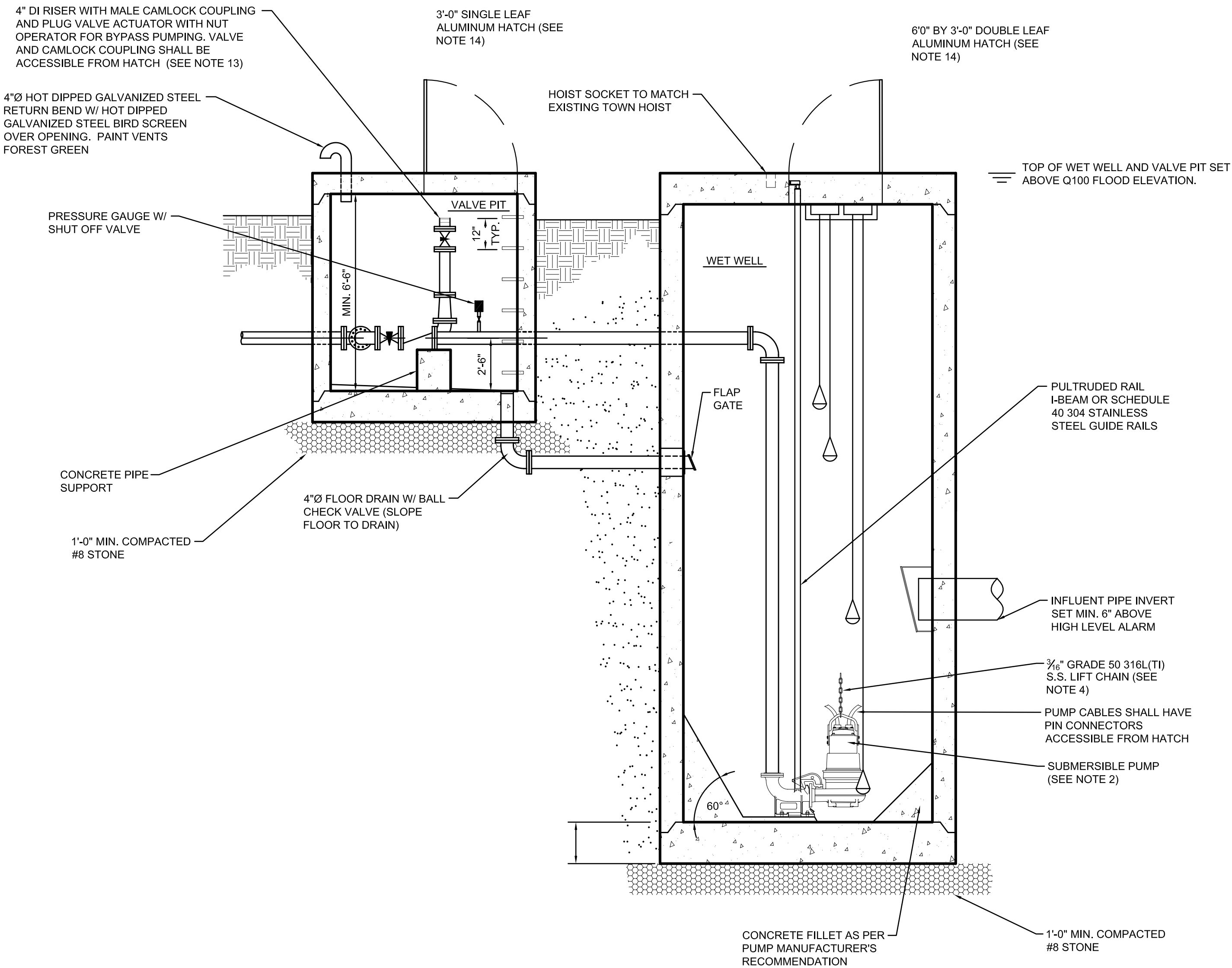
An incoming power terminal block shall be located at the bottom of the control enclosure. A lightning arrestor shall be provided at the terminal block and connected to each line of the incoming side of the power input terminals. A single main fusible/breaker disconnect switch of adequate size to provide power for control, operation, and appurtenant components shall be provided. Provide a circuit breaker and magnetic starter with each leg manual reset overload protected for each pump. Starters shall have auxiliary contacts on 3Ø applications to operate both pumps simultaneously. Provide a circuit breaker and transformer to power the control panel with 1Ø, 115 volt service for all control functions. Provide a green "run" light and H-O-A switch to enable field connections.

Materials and installation of the required equipment grounding shall be in accordance with NEC section 250-83(c). All wiring shall have not less than 600 volt insulation. Wiring and buss shall be in accordance with NEC, state, local, and NEMA standards. All wiring shall be color coded.

Minimum 4" diameter, schedule 40 conduit shall be provided from wet well to control panel enabling pump power & sensor cables and float switch cables to be easily pulled. Seal conduit at control panel to prevent sewer gases from entering. All conduits, fittings, or connections shall enter from the bottom of enclosures.

Sump level rise to lead pump run float causes lead pump to operate. Lead pump operating and sump level falling to pumps off float causes lead pump to shut off. Lead pump operating and sump level rising to lag pump run float causes lag pump to operate. Lag pump operating and sump level falling to pumps off float causes both pumps to shut off. Sump level rise to high level alarm causes high level alarm to operate. An alternating relay shall be provided to cause pumps to alternate whenever pumps off float is de-energized. If one pump fails for any reason, the remaining pump shall operate upon sump level rise to lag pump run float. An hour meter shall be provided for each pump to record the elapsed operating time of each pump.

- Four manuals shall be presented to the owner, which shall include the following minimum information: 1) Operation instructions, 2) Maintenance instructions, 3) Recommended spare parts list, 4) Lubrication schedule, 5) Structural diagrams, 6) As-built wiring diagrams, & 7) Bill of materials.



REVISIONS				RECOMMEND FOR APPROVAL		7/12/05 DATE	TOWN OF McCORDSVILLE	SHEET
REV. NO.	DESCRIPTION	DATE						
1	Various changes in red	4/18/2023						
				APPROVED		7/12/05 DATE	TOWN STANDARDS SANITARY SEWER LIFT STATION STANDARDS & GUIDELINES	10 OF 10
				APPROVED		7/12/05 DATE		